

# Assembly, installation and maintenance manual

Montage-, Aufbau- und Wartungsanleitung • Assemblage, manuel de montage et d'entretien • Montaje, instalación y mantenimiento • Manuale di montaggio, installazione e manutenzione • Monterings- og vedlikeholdsmanual • Monterings-, installations- och underhållsmanual • Kokoamis-, asennus- ja huolto-ohje • Vejledning for montering og vedligehold • Handleiding voor montage, installatie en onderhoud • Manual de montagem, instalação e manutenção • Návod k montáži, instalaci a údržbě • Instrukcja montażu, instalacji i konserwacji • Surinkimo, montavimo ir priežiūros vadovas • Montāžas, uzstādīšanas un apkopes rokasgrāmata • Руководство по сборке и обслуживанию • Montaaži-, paigaldus- ja säilitamise juhend



## Cabin **PM44-4332**

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Factory inspection by</b> • Werkskontrolle durch • Contrôle à partir de l'usine par • Inspector de fábrica • Collaudato da • Fabrikkkontroll utført av • Fabriksbesiktigat av • Tehtaan tarkastaja • Fabriks Kontrol udført af • Fabriekscontrole door • Inspeção de fábrica, por: • Zkontrolováno ve výrobním závodě • Kontrola fabryczna do • Apžiūrą gamykloje atliko • Rūpnīcas pārbaudi veicis • Заводской контроль • Tehase kontroll teostatud:</p> <p>.....</p> | <p><b>Date</b> • Datum • Date • Fecha • Data • Dato • Datum • Päiväys • Dato • Datum • Data • Datum • Data • Datums • Data • Дата • Kuupäev:</p>                                                                                                                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <p><b>Pack number</b> • Pack Nr. • Packet n° • Bulto N° • Pacco N. • Serienr • Produktionsnummer • Pakettinro • Pakke nr. • Pak nr. • Número de embalagem • Číslo balení • Numer opakowania • Pakuotės numeris • Iepakojuma numurs • Упаковочный номер • Pakinumber:</p> |



[www.palmako.ee/information-hub](http://www.palmako.ee/information-hub)

**English:** Before installing and using the product, please read the instructions and warranty terms at [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) to guarantee proper installation and long-lasting performance.

**Deutsch:** Wichtig! Bitte vor Aufbau und Nutzung des Produkts unbedingt die detaillierte Montageanleitung sowie die Garantiebedingungen unter [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) lesen, um eine fachgerechte Montage und eine lange Funktionssicherheit zu gewährleisten.

**Français:** Avant d'installer et d'utiliser le produit, veuillez lire les instructions et les conditions de garantie sur [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) afin de garantir une installation correcte et la longévité du produit.

**Español:** Antes de instalar y utilizar el producto, lea las instrucciones y las condiciones de garantía en [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) para asegurar una instalación correcta y una larga vida útil del producto.

**Italiano:** Prima di installare e utilizzare il prodotto, leggere le istruzioni e le condizioni di garanzia su [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) per garantire una corretta installazione e prestazioni durature.

**Norsk:** Før montering og bruk av produktet, vennligst les monteringsanvisningene og garantivilkårene på [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) for å sikre korrekt montering og fremtidig holdbarhet.

**Svenska:** Innan du installerar och använder produkten, vänligen läs instruktionerna och garantivillkoren på [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) för att säkerställa korrekt installation och produktens långvariga hållbarhet

**Suomi:** Ennen tuotteen asentamista ja käyttämistä, lue ohjeet ja takuehdot osoitteessa [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) varmistaaksesi oikean asennuksen ja pitkäkestoisen toiminnan.

**Русский:** Перед установкой и использованием изделия ознакомьтесь с инструкцией и условиями гарантии на сайте [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), чтобы гарантировать правильную установку и долговечность изделия.

**Eesti:** Enne toote paigaldamist ja kasutuselevõttu lugege palun juhiseid ja garantiitingimusi aadressil [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), et tagada nõuetekohane paigaldus ja toote pikk eluiga.

**Dansk (Oversat af AI):** Læs venligst instruktionerne og garantibetingelserne på [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), før du installerer og bruger produktet, for at garantere korrekt installation og langvarig ydeevne.

**Dutch (Vertaald door AI):** Lees vóór de installatie en het gebruik van het product de instructies en garantievoorwaarden op [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) om een correcte installatie en langdurige werking te garanderen

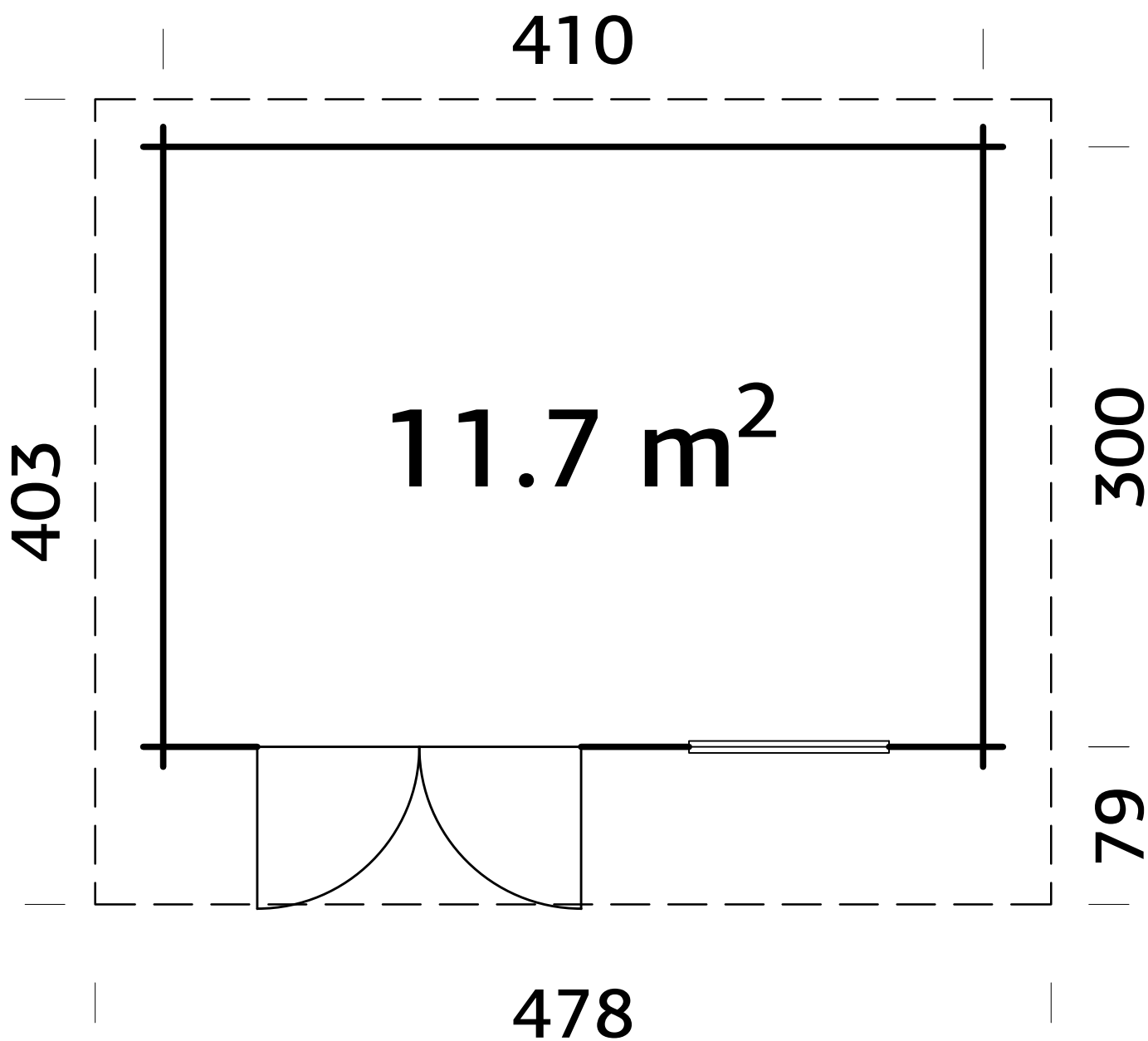
**Português (Traduzido por IA):** Antes de instalar e utilizar o produto, leia as instruções e os termos de garantia em [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub) para garantir uma instalação adequada e um desempenho duradouro.

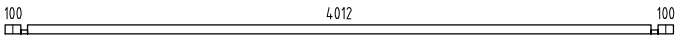
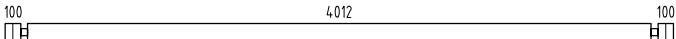
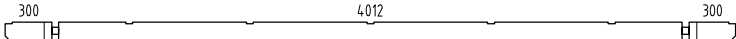
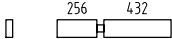
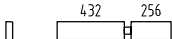
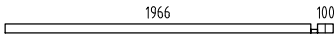
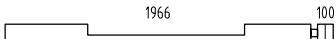
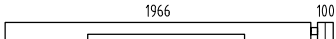
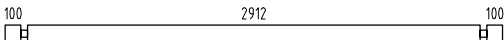
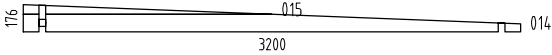
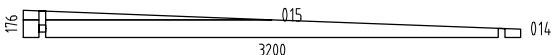
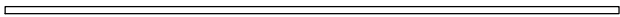
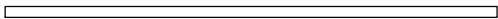
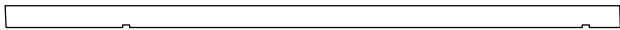
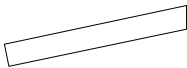
**Čeština (Přeloženo umělou inteligencí):** Před instalací a použitím produktu si prosím přečtěte pokyny a záruční podmínky na [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), abyste zaručili správnou instalaci a dlouhodobý výkon.

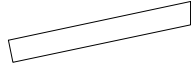
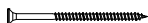
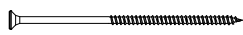
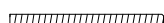
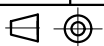
**Polski (Przetłumaczone przez AI):** Przed zainstalowaniem i użyciem produktu należy przeczytać instrukcję oraz warunki gwarancji dostępne na stronie [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), co pozwoli zagwarantować prawidłową instalację i długotrwałą wydajność.

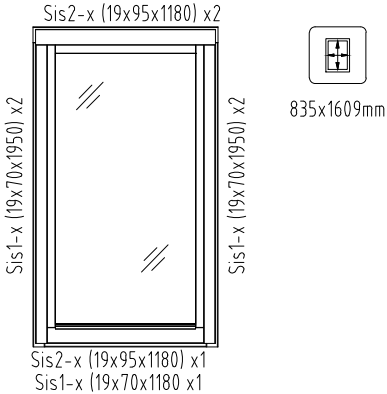
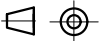
**Latviešu (Mākslīgā intelekta tulkojums):** Pirms produkta uzstādīšanas un lietošanas, lūdzu, izlasiet instrukcijas un garantijas noteikumus vietnē [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), lai garantētu pareizu uzstādīšanu un ilgstošu darbību.

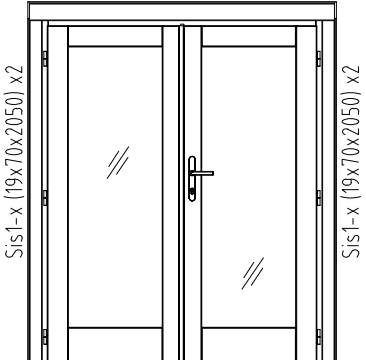
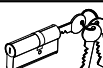
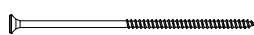
**Lietuviškai (Išvertė DI):** Prieš montuodami ir naudodami gaminį, perskaitykite instrukcijas ir garantijos sąlygas adresu [www.palmako.ee/information-hub](http://www.palmako.ee/information-hub), kad užtikrintumėte tinkamą montavimą ir ilgalaikį veikimą.

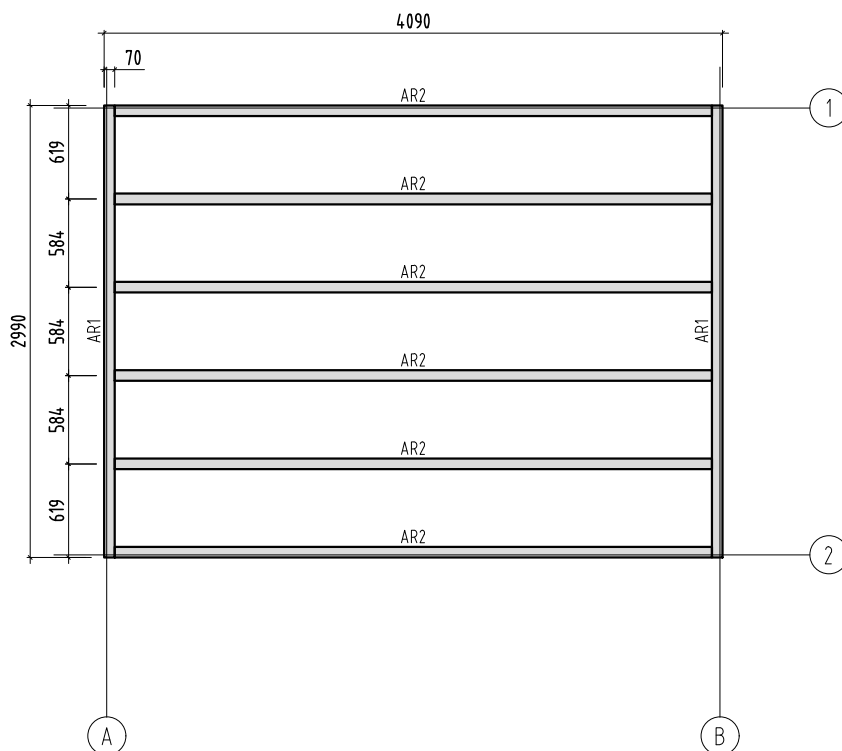


| Pos                                                                                                       | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN<br>PM44-4332                                                                                                           | Pcs | Profile<br>(mm) | Length<br>(mm) |
|-----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----------------|----------------|
| 001                                                                                                       |                                                                                                    | 1   | 44x57           | 4300           |
| 002                                                                                                       |                                                                                                    | 18  | 44x114          | 4300           |
| 003                                                                                                       |                                                                                                    | 2   | 44x114          | 4700           |
| 004                                                                                                       |                                                                                                     | 2   | 44x114          | 732            |
| 005                                                                                                       |                                                                                                     | 8   | 44x114          | 732            |
| 006                                                                                                       |                                                                                                     | 2   | 44x114          | 732            |
| 007                                                                                                       |                                                                                                     | 1   | 44x57           | 570            |
| 008                                                                                                       |                                                                                                     | 1   | 44x57           | 2110           |
| 009                                                                                                       |                                                                                                     | 32  | 44x114          | 570            |
| 010                                                                                                       |                                                                                                     | 1   | 44x114          | 2110           |
| 011                                                                                                       |                                                                                                     | 15  | 44x114          | 530            |
| 012                                                                                                       |                                                                                                   | 1   | 44x114          | 2110           |
| 013                                                                                                       |                                                                                                   | 38  | 44x114          | 3200           |
| WA-1                                                                                                      |                                                                                                  | 1   |                 |                |
| WB-1                                                                                                      |                                                                                                  | 1   |                 |                |
| AR2                                                                                                       | Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación<br>                            | 6   | 70x45           | 3950           |
| AR1                                                                                                       | Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación<br>                            | 2   | 70x45           | 2990           |
| EaE1                                                                                                      | Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo<br> | 8   | 19x120          | 2390           |
| EaE3                                                                                                      | Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo<br> | 2   | 19x70           | 3165           |
| EaE2                                                                                                      | Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo<br> | 2   | 19x70           | 1615           |
| RoR1                                                                                                      | Rafter- Sparre- Chevron- Trave- Cabrio<br>                                                        | 7   | 44x140          | 3958           |
| Sla1                                                                                                      | Slat- Leiste- Baguette- Llistello- Listón<br>                                                     | 1   | 45x19           | 1620           |
| FB2-1                                                                                                     | Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo<br>         | 45  | 89x19           | 2905           |
| RB2-1                                                                                                     | Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado<br>                       | 45  | 89x19           | 4700           |
| FaB7-1                                                                                                    | Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia<br>                  | 4   | 19x120          | 4050           |
|  Object name PM44-4332 |                                                                                                                                                                                      |     | Page 1/4        |                |

| Pos                                                                                                       | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN<br>PM44-4332                                                                                                           | Pcs | Profile<br>(mm) | Length<br>(mm) |
|-----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----------------|----------------|
| FaB5-1                                                                                                    | Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia                        | 2   | 19x70           | 4050           |
| FIB2-1                                                                                                    | Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo         | 7   | 19x19           | 2050           |
| Fim                                                                                                       | -Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación         | 1   | USE             |                |
| QNA1<br>4x40M <sub>e</sub>                                                                                | Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm                                                        | 50  | FIB2-1          |                |
| QNA2<br>2x50Z <sub>n</sub>                                                                                | Nail- Nagel- Clou- Chiodo- Clavo- 2.5x50mm                                                        | 350 | FB2-1           |                |
| QNA3<br>x70Z <sub>n</sub>                                                                                 | Nail- Nagel- Clou- Chiodo- Clavo- 3x70mm                                                          | 500 | RB2-1           |                |
| QKRPP4<br>_5x50Z <sub>n</sub>                                                                             | Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm                                                    | 210 | EaEx; FaBx-x;   |                |
| QKRPP4<br>_5x70Z <sub>n</sub>                                                                             | Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm                                                    | 12  | 001; 007; 008   |                |
| QKRPP<br>5x90Z <sub>n</sub>                                                                               | Screw- Schraube- Vis- Vite- Tornillo- 5x90mm                                                      | 24  | 004; 005; 006   |                |
| QKRPP6<br>x150Z <sub>n</sub>                                                                              | Screw- Schraube- Vis- Vite- Tornillo- 6x150mm                                                     | 24  | AR1+AR2         |                |
| QKRPP6<br>x180Z <sub>n</sub>                                                                              | Screw- Schraube- Vis- Vite- Tornillo- 6x180mm                                                      | 14  | RoR1            |                |
| KL1                                                                                                       | Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8                  | 4   |                 | 2000           |
| KL2                                                                                                       | Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8                  | 2   |                 | 260            |
| KL3                                                                                                       | Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8                  | 2   |                 | 150            |
| QMUK<br>K8Z <sub>n</sub>                                                                                  | Nut- Schraubenmutter- Écrou- Dado- Tuerca- M8mm                                                 | 4   | KLx             |                |
| QSE8<br>x22Z <sub>n</sub>                                                                                 | Washer- Dichtscheibe- Joint- Rondella- Arandela- 8x22mm                                         | 4   | KLx             |                |
| QMU<br>J8Z <sub>n</sub>                                                                                   | Extension nut- Verlängerungsmutter- Écrou rallonge- Dado di prolunga- Tuerca de extensión- JM8  | 4   | KLx             |                |
| QMUL<br>G8Z <sub>n</sub>                                                                                  | Captive nut- Einschlagmutter- Écrou a griffes- Dado a ragno filettatura- Tuerca arana- LM8      | 4   | KLx             |                |
|                                                                                                           |                                                                                                                                                                                      |     |                 |                |
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|  Object name PM44-4332 |                                                                                                                                                                                      |     | Page 2/4        |                |

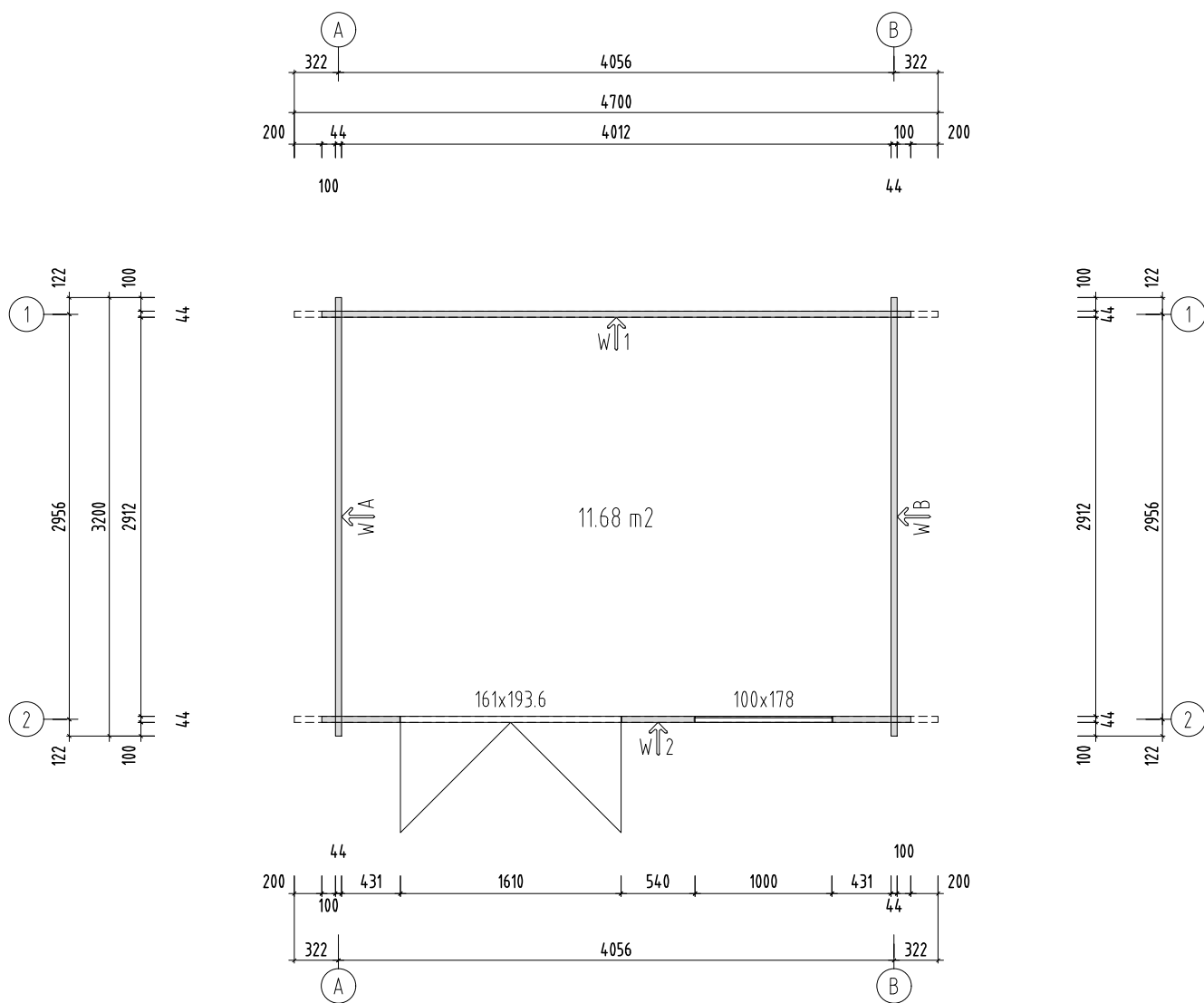
| Pos                                                                                 | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN<br>PM44-4332                                                                                       | Pcs | Profile<br>(mm) | Length<br>(mm) |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----------------|----------------|
| A44-115                                                                             | <p>Window - Fenster - Fenetre - Finestra-Ventana 1000x1780</p>                  | 1   |                 |                |
| Sis1-1                                                                              | Side slat - Randleiste- Baguette en bordure- Listón de borde- Listello bordo  | 1   | 19x70           | 1100           |
| Sis1-2                                                                              | Side slat - Randleiste- Baguette en bordure- Listón de borde- Listello bordo  | 4   | 19x70           | 1950           |
| Sis2-1                                                                              | Side slat - Randleiste- Baguette en bordure- Listón de borde- Listello bordo  | 3   | 19x95           | 1250           |
| QKRPP4_5x50Zn                                                                       | Screw - Schraube- Vis- Vite- Tornillo- 4.5x50mm                               | 50  |                 |                |
|                                                                                     |                                                                                                                                                                  |     |                 |                |
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|  | Object name PM44-4332                                                                                                                                            |     | Page 3/4        |                |

| Pos                                                                                                       | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN<br>PM44-4332                                                                                                            | Pcs      | Profile<br>(mm) | Length<br>(mm) |
|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------------|----------------|
| TU44<br>-121P                                                                                             | <p>Door - Tür - Porte - Porta-Puerta 1610x1936</p> <p>Sis2-x (19x95x1850) x2</p>  <p>1446x1834mm</p> | 1        |                 |                |
| Sis1-3                                                                                                    | Side slat - Randleiste- Baguette en bordure- Listón de borde- Listello bordo                       | 4        | 19x70           | 2050           |
| Sis2-2                                                                                                    | Side slat - Randleiste- Baguette en bordure- Listón de borde- Listello bordo                       | 2        | 19x95           | 1850           |
| WG1-1                                                                                                     | Water gutter- Wasserleiste- Rejet d'eau- Protección de lluvia- Protezione dalla pioggia            | 1        | 19x33           | 1850           |
| QULSI3<br>0x40-1                                                                                          | Cylinder- Zylinderschloss- Serrure a mortaiser- Serratura a cilindro- Bombin- 30.40-1              | 1        |                 |                |
| QLIU3<br>5x92Hb                                                                                           | Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIU35x92Hb              | 1        |                 |                |
| QKRPP3<br>_5x40Zn                                                                                         | Screw- Schraube- Vis- Vite- Tornillo- 3.5x40mm                                                   | 10       |                 |                |
| QKRPP4<br>_5x50Zn                                                                                         | Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm                                                   | 36       |                 |                |
| QKRPP4<br>_5x70Zn                                                                                         | Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm                                                   | 4        |                 |                |
| QKRPP<br>6x160<br>ZnTX-1                                                                                  | Screw- Schraube- Vis- Vite- Tornillo- 6x160mm TX-1                                                | 6        |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|                                                                                                           |                                                                                                                                                                                       |          |                 |                |
|  Object name PM44-4332 |                                                                                                                                                                                       | Page 4/4 |                 |                |



|                                                                                                                                                                                            |                    |                        |               |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|------------------------|---------------|
| Object name<br>PM44-4332                                                                                                                                                                   | Drawing<br>Plan    |                        | Scale<br>1:50 |
|                                                                                                                                                                                            |                    |                        | Paper<br>A4   |
| <b>Palmako</b><br><small>LEMEKS GROUP</small>                                                                                                                                              | Customer<br>ST     | Log<br>44x114          |               |
|                                                                                                                                                                                            | Drawn by<br>350    |                        |               |
| <small>AS Palmako</small><br><small>Näituse 25, Tartu 50409, Estonia</small><br><small>tel. +372 73 55 530</small><br><small>fax. +372 73 55 544</small><br><small>www.palmako.com</small> | Date<br>02.09.2025 | File Heidi_11.7_m2.dwg | Page<br>1     |

H = 1.500 m  
TOTAL: 11.68 m<sup>2</sup>



Object name  
PM44-4332

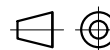
Drawing  
Plan H=1.5m

Scale  
1:50  
Paper  
A4

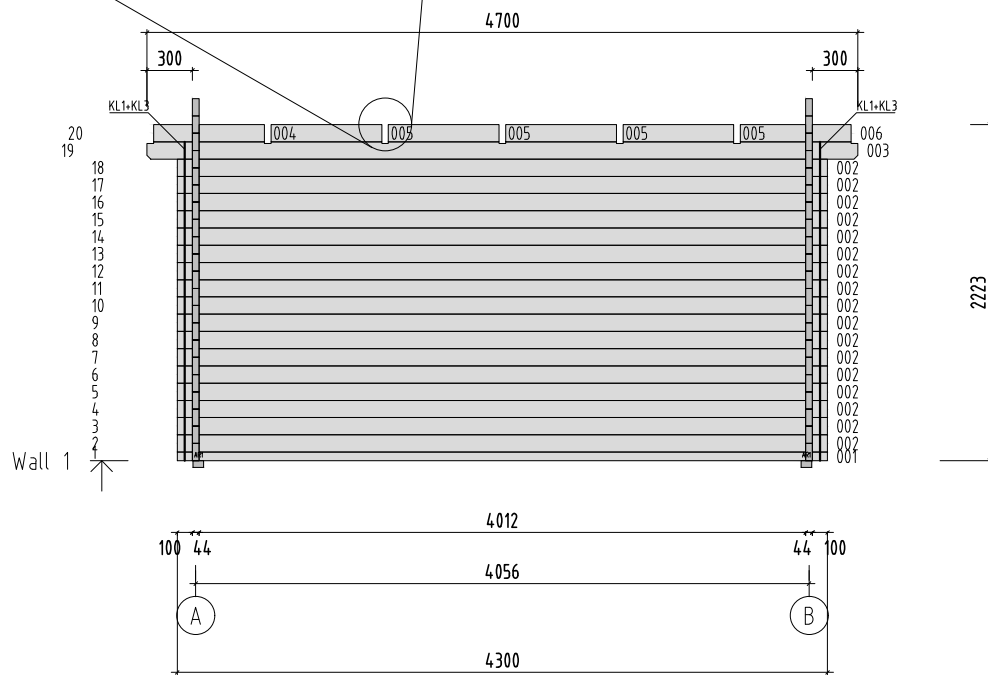
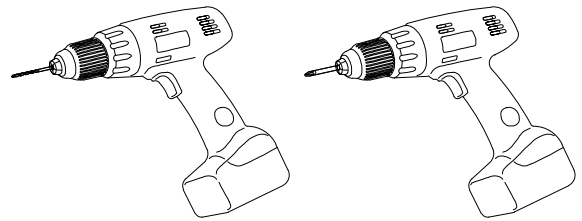
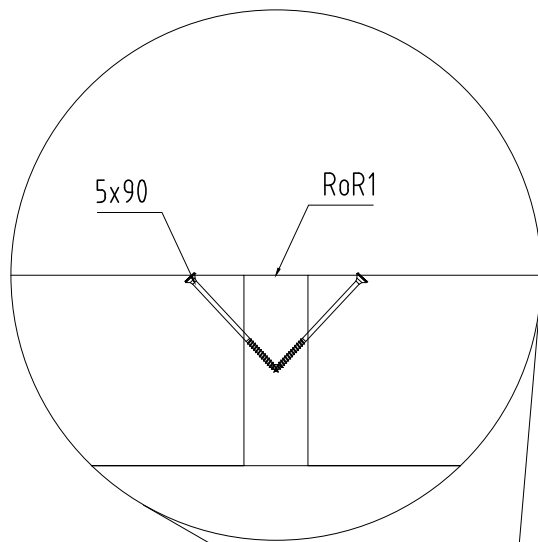
**Palmako**  
LEMEKS GROUP

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www.palmako.com

|          |            |      |                   |
|----------|------------|------|-------------------|
| Customer | ST         | Log  | 44x114            |
| Drawn by | 350        |      |                   |
| Date     | 02.09.2025 | File | Heidi_11.7_m2.dwg |



Page 1



Object name  
PM44-4332

Drawing  
WALL 1

Scale  
1:50

Paper  
A4

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Customer

ST

Log

44x114

Drawn by

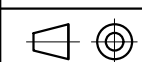
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Date

02.09.2025

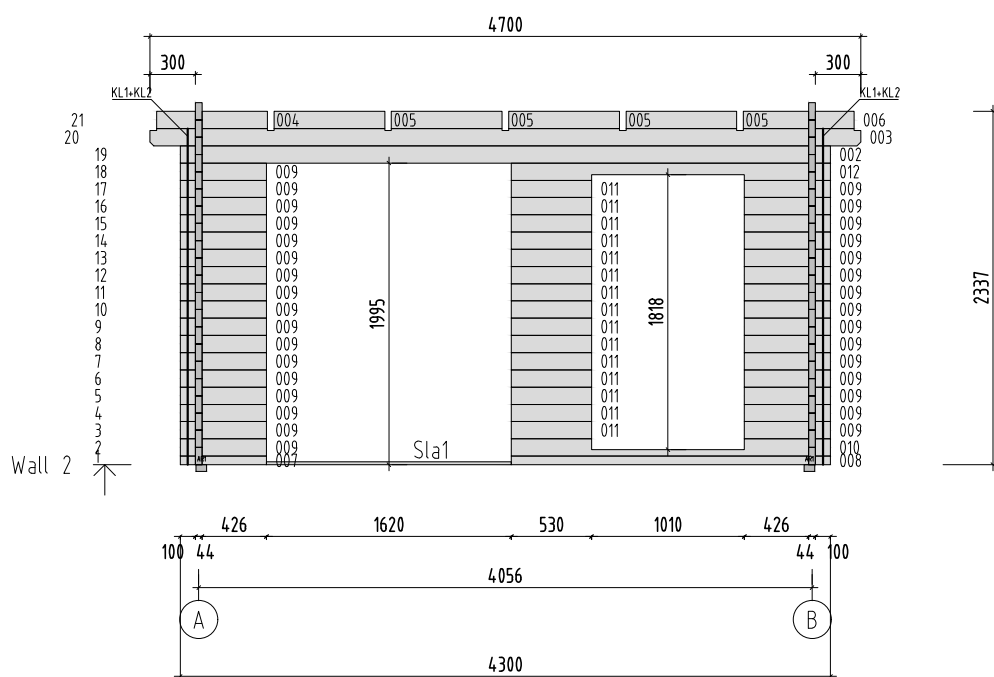
File

Heidi 11.7\_m2.dwg



Page

4



Object name  
PM44-4332

Drawing  
WALL 2

Scale 1:50  
Paper A4

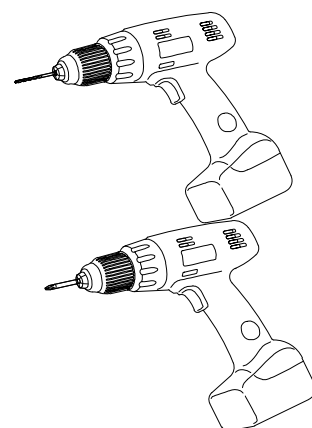
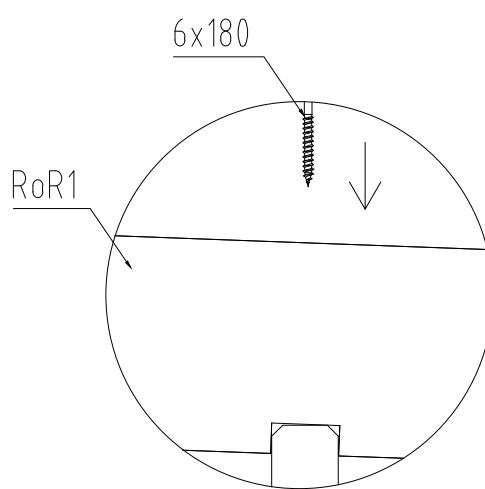
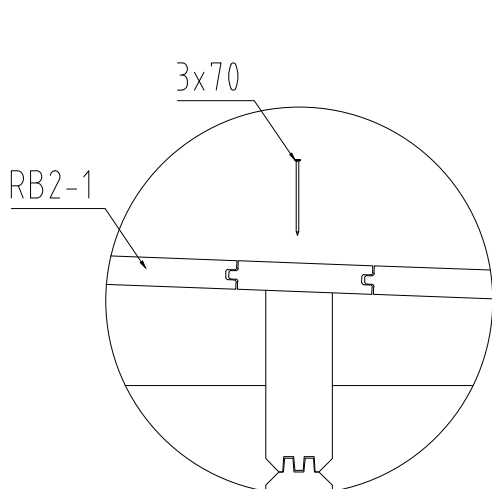
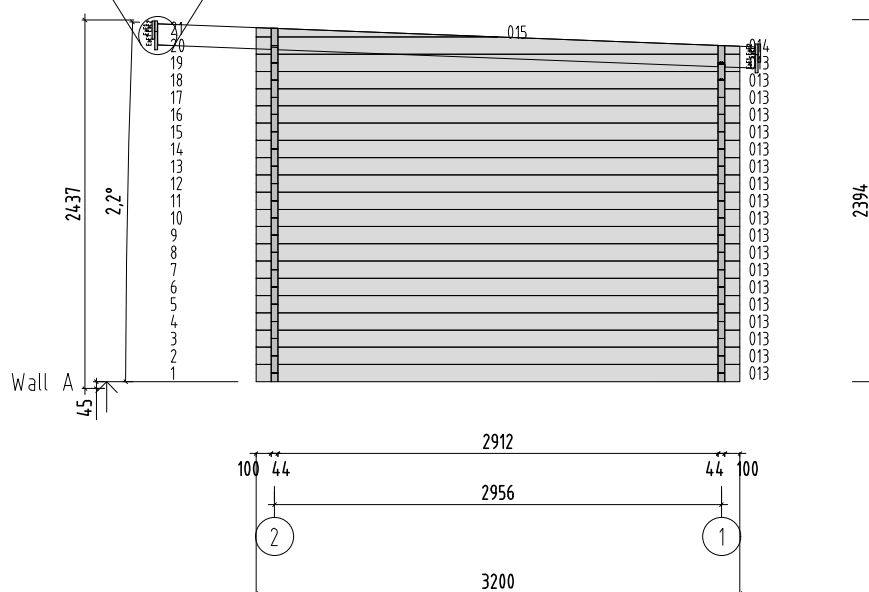
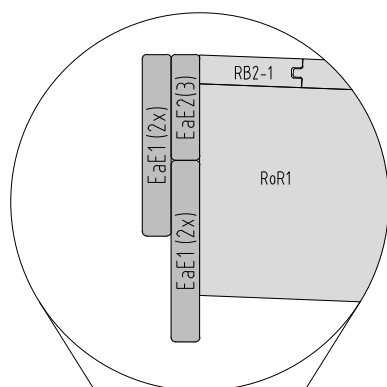
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|          |            |      |                   |
|----------|------------|------|-------------------|
| Customer | ST         | Log  | 44x114            |
| Drawn by | 350        |      |                   |
| Date     | 02.09.2025 | File | Heidi_11.7_m2.dwg |



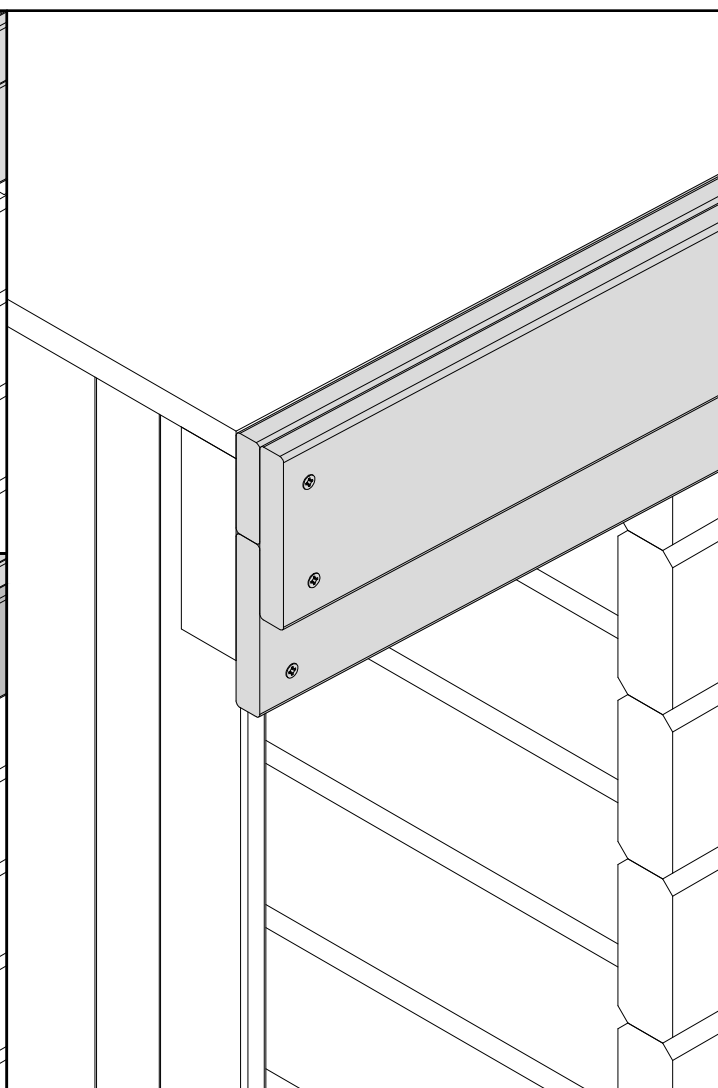
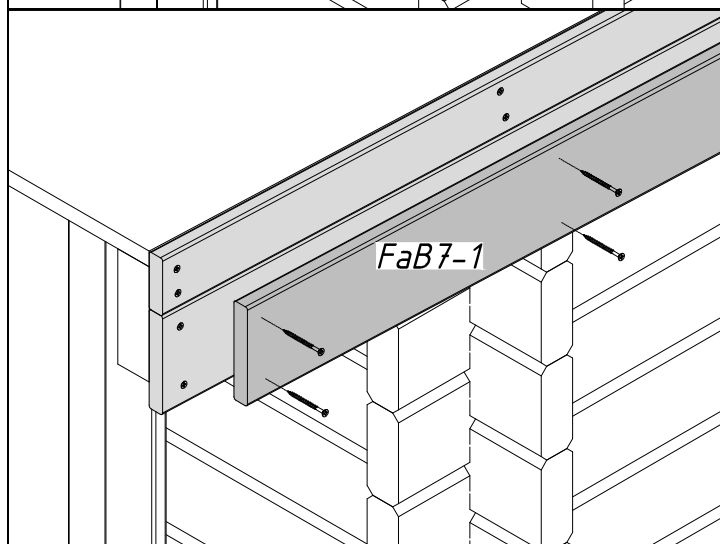
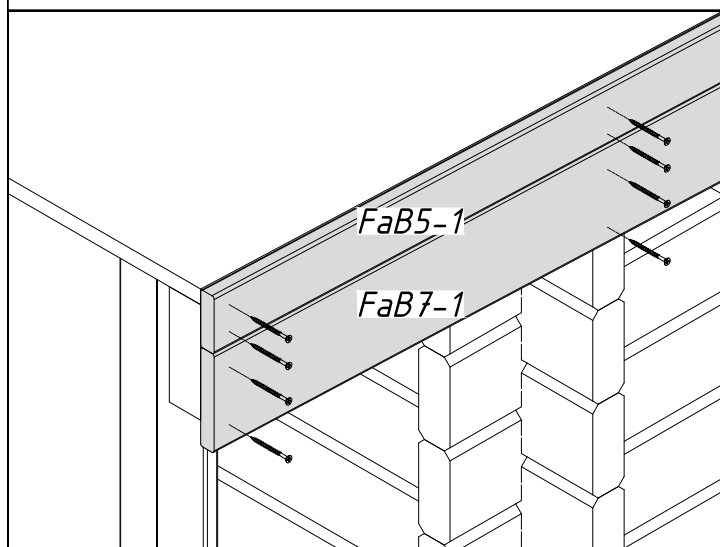
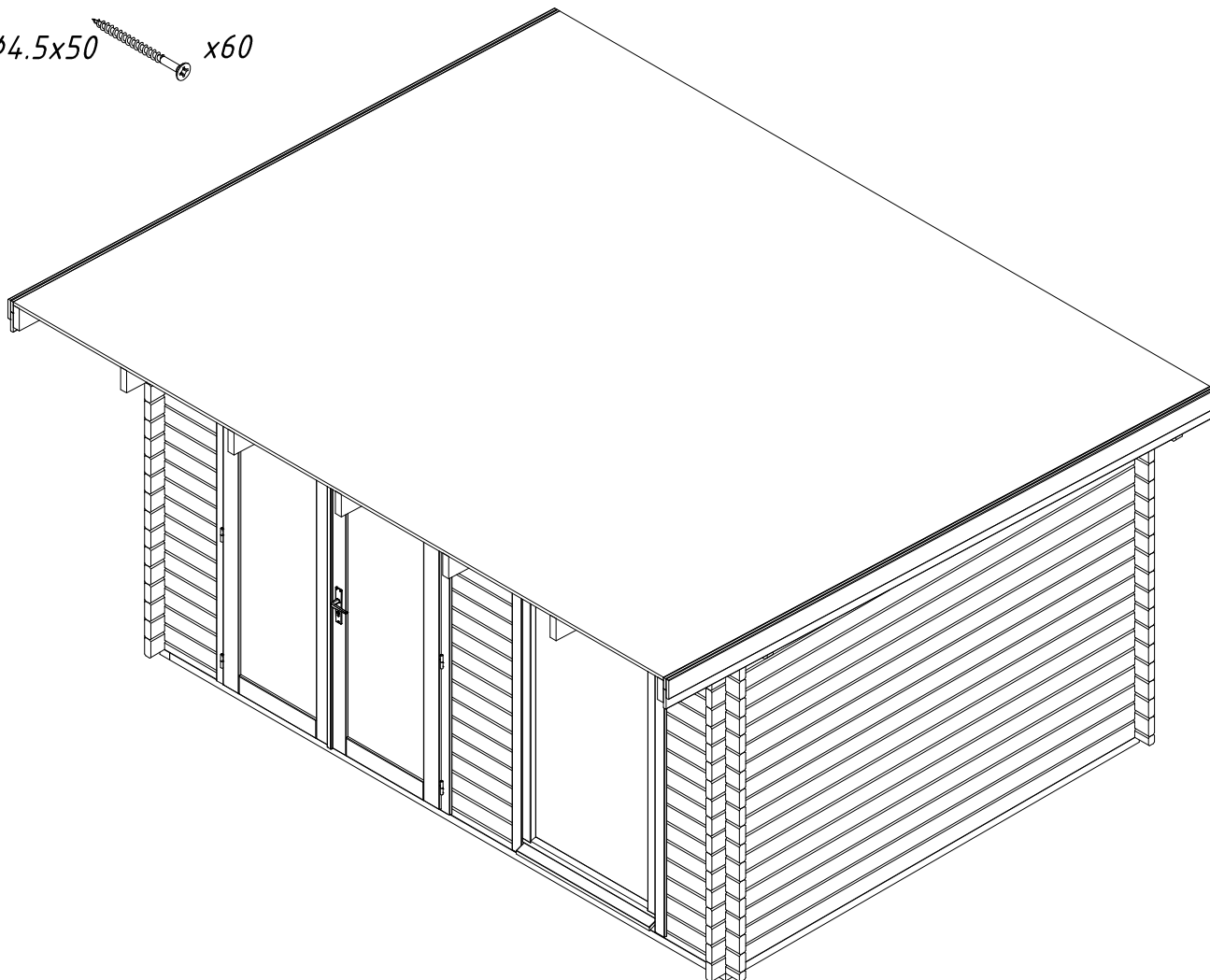
Page 5



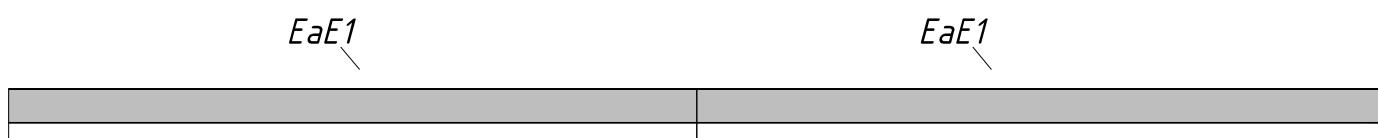
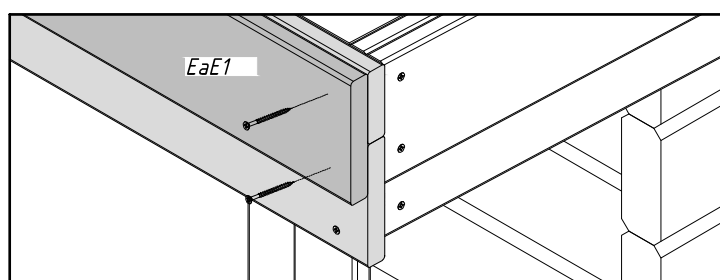
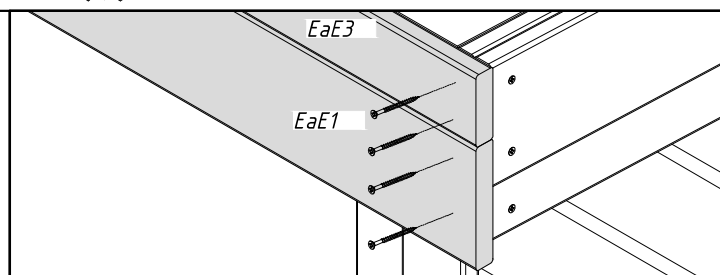
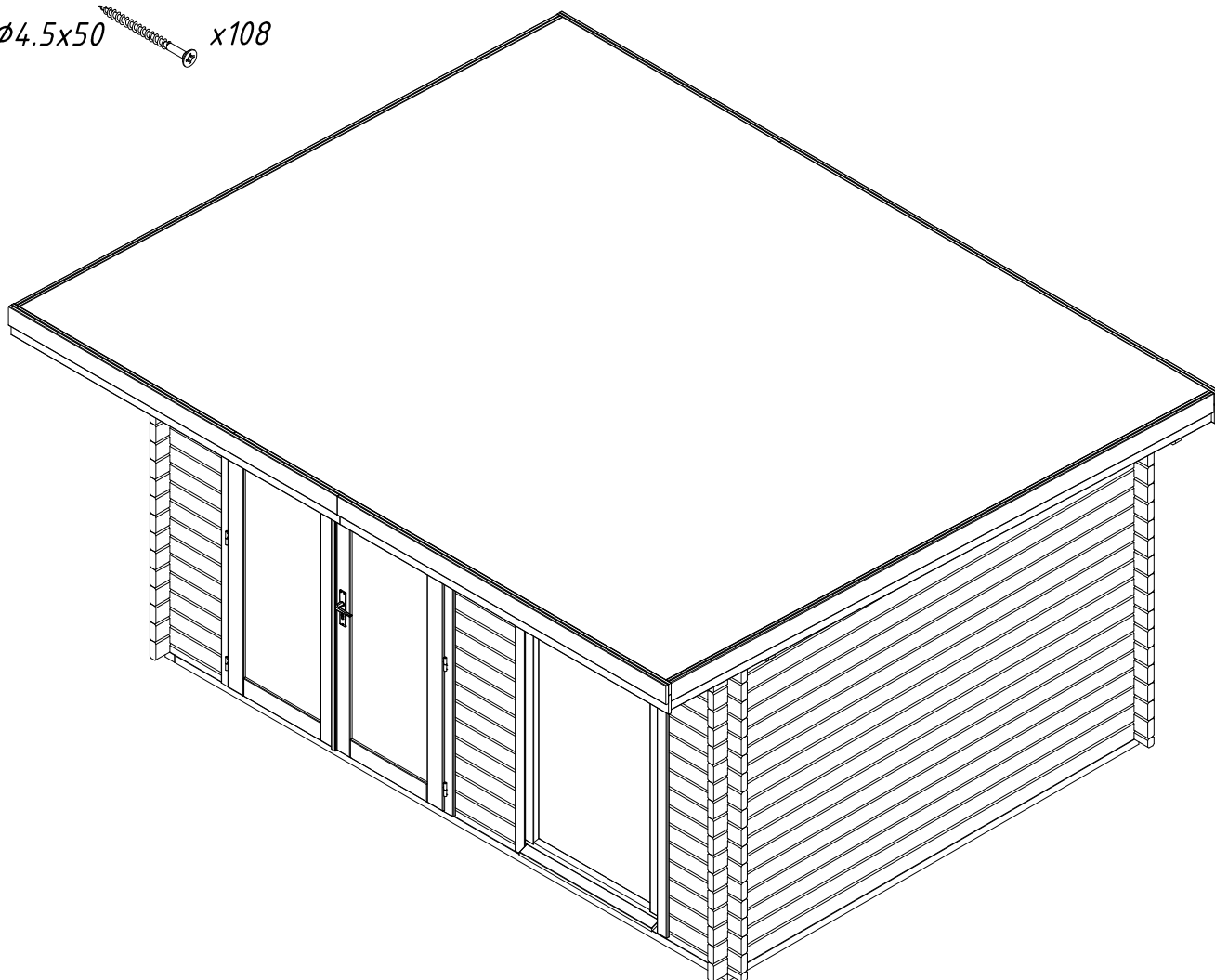
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|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------------------|---------------------------------------------------------------------------------------|
| Object name<br>PM44-4332                                                                                                                                                                     | Drawing<br>WALL A  |                           | Scale<br>1:50                                                                         |
|                                                                                                                                                                                              |                    |                           | Paper<br>A4                                                                           |
| <b>Palmako</b><br><small>LEMEKS GROUP</small><br><b>AS Palmako</b><br><small>Näituse 25, Tartu 50409, Estonia<br/> tel. +372 73 55 530<br/> fax. +372 73 55 544<br/> www.palmako.com</small> | Customer<br>ST     | Log<br>44x114             |  |
|                                                                                                                                                                                              | Drawn by<br>350    |                           |                                                                                       |
|                                                                                                                                                                                              | Date<br>02.09.2025 | File<br>Heidi_11.7_m2.dwg | Page<br>2                                                                             |

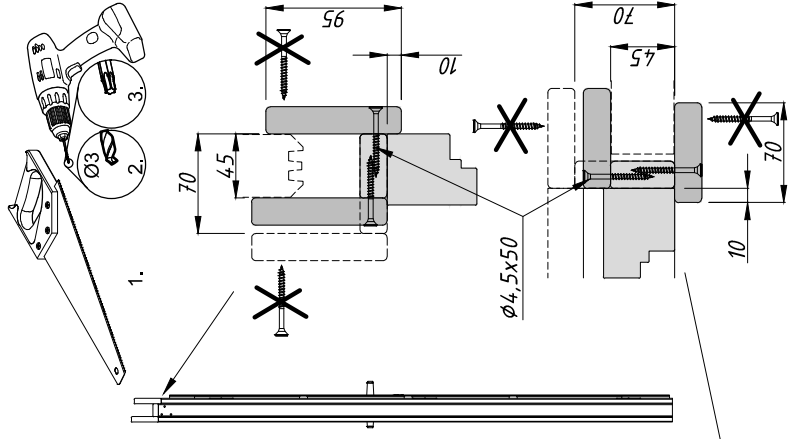
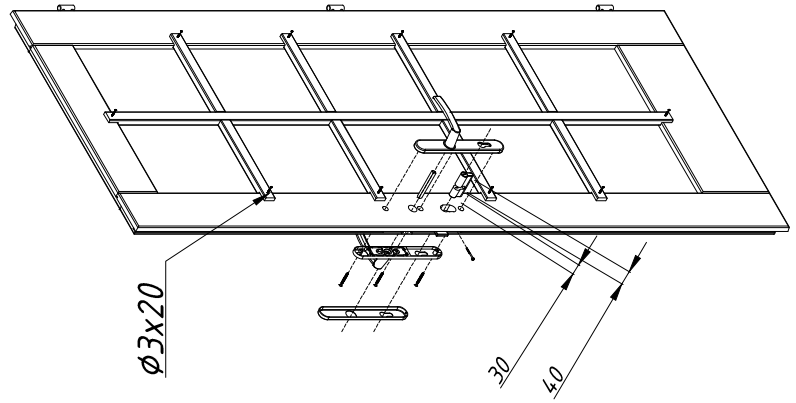
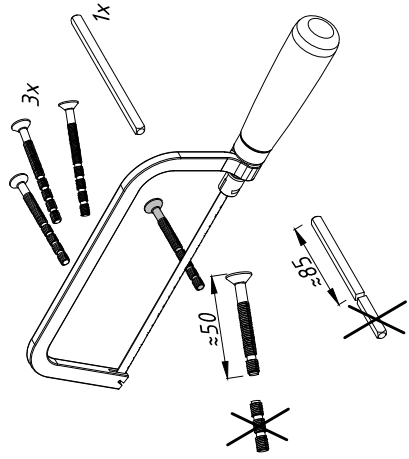
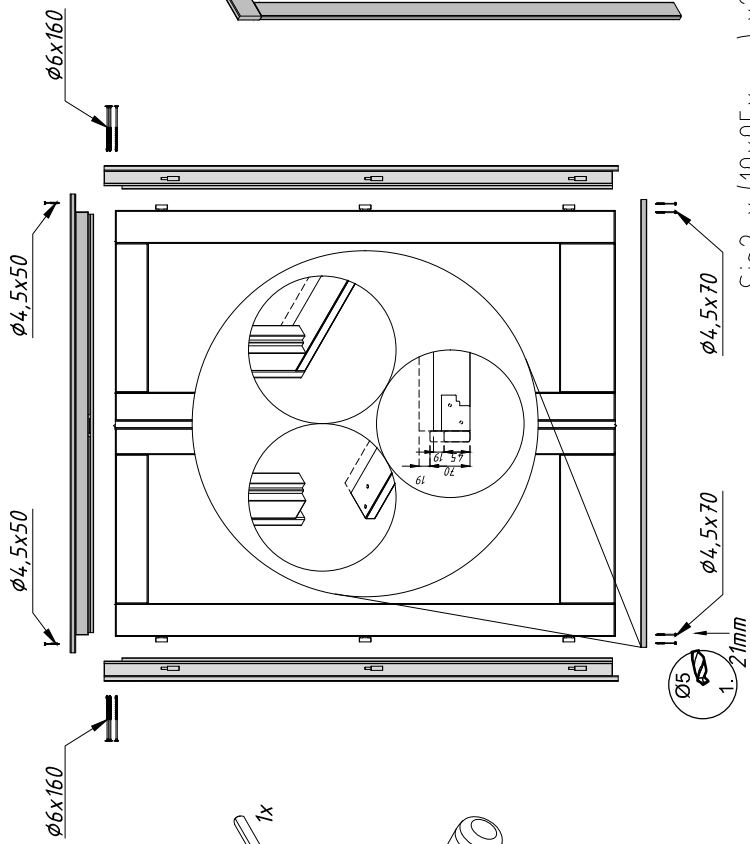


Ø4.5x50 x60

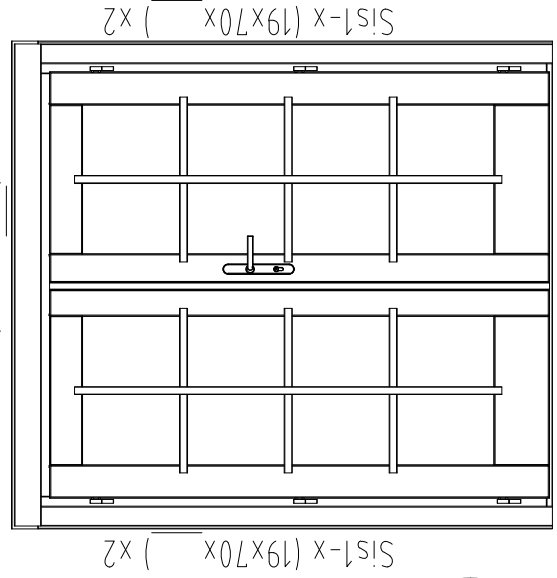


Ø4.5x50 x108

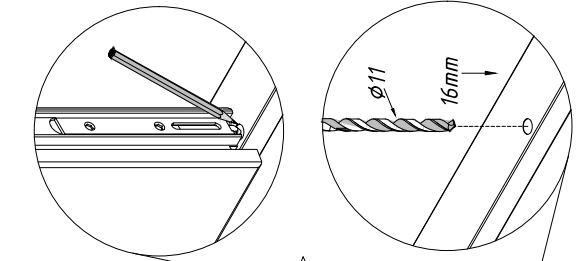




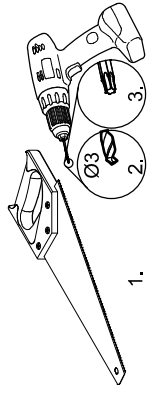
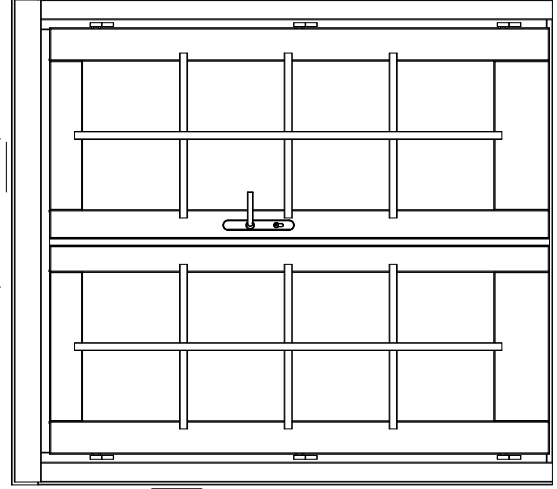
Sis2-x (19x95x ) x2

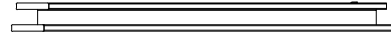
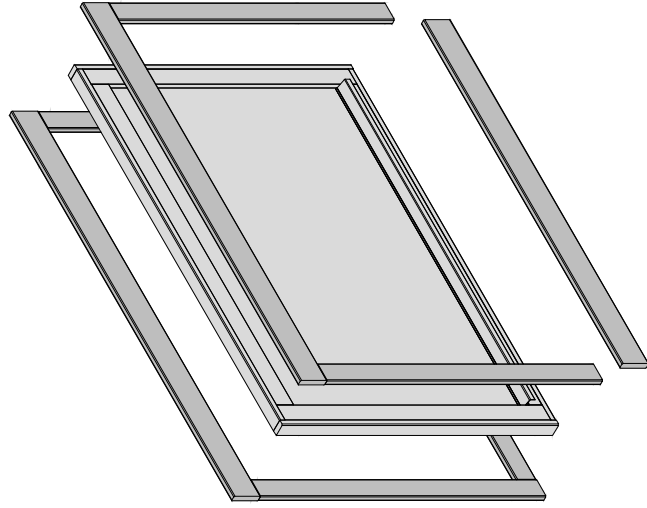
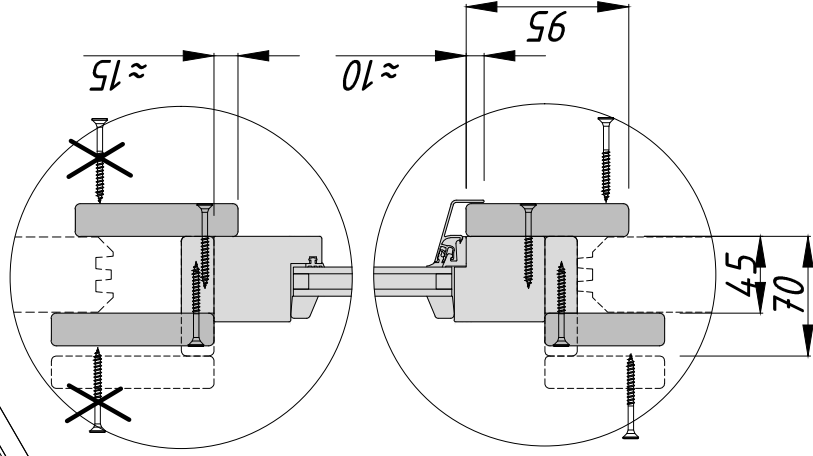
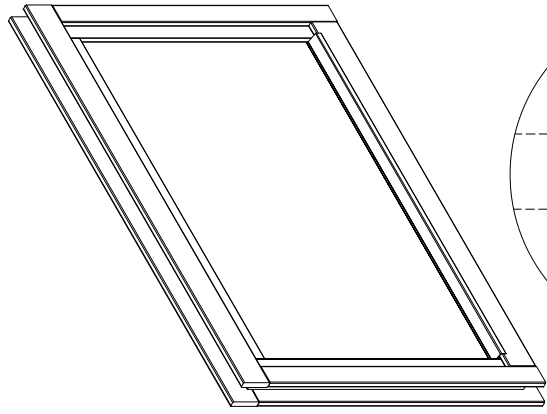


Sis1-x (19x70x ) x2

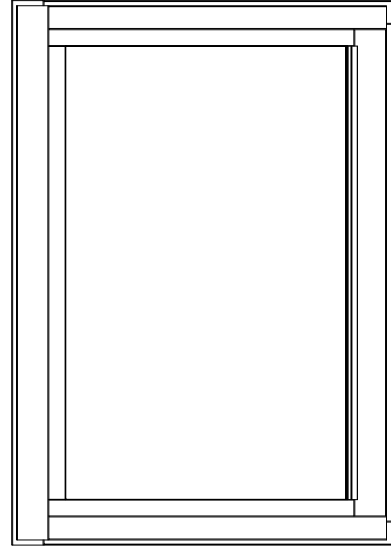


Sis1-x (19x70x ) x2





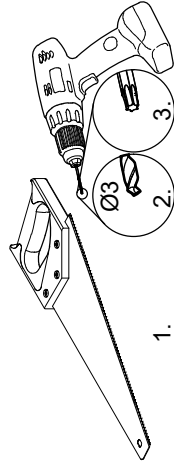
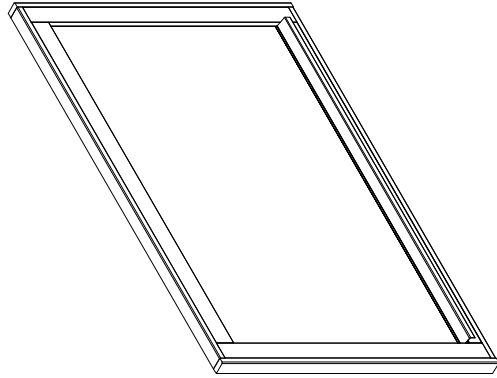
Sis1-x (19x70x ) x2



Sis2-x (19x95x ) x2

Sis2-x (19x95x ) x1

Sis1-x (19x70x ) x1



$\phi 4,5 \times 50$

