

Assembly, installation and maintenance manual

Montage-, Aufbau- und Wartungsanleitung • Assemblage, manuel de montage et d'entretien • Montaje, instalación y mantenimiento • Manuale di montaggio, installazione e manutenzione • Monterings- og vedlikeholdsmanual • Monterings-, installations- och underhållsmanual • Kokoamis-, asennus- ja huolto-ohje • Vejledning for montering og vedligehold • Handleiding voor montage, installatie en onderhoud • Manual de montagem, instalação e manutenção • Návod k montáži, instalaci a údržbě • Instrukcja montażu, instalacji i konserwacji • Surinkimo, montavimo ir priežiūros vadovas • Montāžas, uzstādīšanas un apkopes rokasgrāmata • Руководство по сборке и обслуживанию • Montaaži-, paigaldus- ja säilitamise juhend



Cabin PM70-6436

Factory inspection by • Werkskontrolle durch • Contrôle à partir de l'usine par • Inspector de fábrica • Collaudato da • Fabrikkontroll utført av • Fabriksbesiktigat av • Tehtaan tarkastaja • Fabriks Kontrol udført af • Fabriekscontrole door • Inspeção de fábrica, por: • Zkontrolování ve výrobním závodě • Kontrola fabryczna do • Apžiūrą gamykloje atliko • Rūpnīcas pārbaudi veicis • Заводской контроль • Tehase kontroll teostatud: 	Date • Datum • Date • Fecha • Data • Dato • Datum • Päiväys • Dato • Datum • Data • Datum • Data • Datums • Data • Дата • Kuupäev: Pack number • Pack Nr. • Packet n° • Bulto N° • Pacco N. • Serienr • Produktionsnummer • Pakettinro • Pakke nr. • Pak nr. • Número de embalagem • Číslo balení • Numer opakowania • Pakuotės numeris • Iepakojuma numurs • Упаковочный номер • Pakinumber:
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www.palmako.ee/information-hub

English: Before installing and using the product, please read the instructions and warranty terms at www.palmako.ee/information-hub to guarantee proper installation and long-lasting performance.

Deutsch: Wichtig! Bitte vor Aufbau und Nutzung des Produkts unbedingt die detaillierte Montageanleitung sowie die Garantiebedingungen unter www.palmako.ee/information-hub lesen, um eine fachgerechte Montage und eine lange Funktionssicherheit zu gewährleisten.

Français: Avant d'installer et d'utiliser le produit, veuillez lire les instructions et les conditions de garantie sur www.palmako.ee/information-hub afin de garantir une installation correcte et la longévité du produit.

Español: Antes de instalar y utilizar el producto, lea las instrucciones y las condiciones de garantía en www.palmako.ee/information-hub para asegurar una instalación correcta y una larga vida útil del producto.

Italiano: Prima di installare e utilizzare il prodotto, leggere le istruzioni e le condizioni di garanzia su www.palmako.ee/information-hub per garantire una corretta installazione e prestazioni durature.

Norsk: Før montering og bruk av produktet, vennligst les monteringsanvisningene og garantivilkårene på www.palmako.ee/information-hub for å sikre korrekt montering og fremtidig holdbarhet.

Svenska: Innan du installerar och använder produkten, vänligen läs instruktionerna och garantivillkoren på www.palmako.ee/information-hub för att säkerställa korrekt installation och produktens långvariga hållbarhet

Suomi: Ennen tuotteen asentamista ja käyttämistä, lue ohjeet ja takuehdot osoitteessa www.palmako.ee/information-hub varmistaaksesi oikean asennuksen ja pitkäkestoisen toiminnan.

Русский: Перед установкой и использованием изделия ознакомьтесь с инструкцией и условиями гарантии на сайте www.palmako.ee/information-hub, чтобы гарантировать правильную установку и долговечность изделия.

Eesti: Enne toote paigaldamist ja kasutuselevõttu lugege palun juhiseid ja garantiitingimusi aadressil www.palmako.ee/information-hub, et tagada nõuetekohane paigaldus ja toote pikk eluiga.

Dansk (Oversat af AI): Læs venligst instruktionerne og garantibetingelserne på www.palmako.ee/information-hub, før du installerer og bruger produktet, for at garantere korrekt installation og langvarig ydeevne.

Dutch (Vertaald door AI): Lees vóór de installatie en het gebruik van het product de instructies en garantievoorwaarden op www.palmako.ee/information-hub om een correcte installatie en langdurige werking te garanderen

Português (Traduzido por IA): Antes de instalar e utilizar o produto, leia as instruções e os termos de garantia em www.palmako.ee/information-hub para garantir uma instalação adequada e um desempenho duradouro.

Čeština (Přeloženo umělou inteligencí): Před instalací a použitím produktu si prosím přečtěte pokyny a záruční podmínky na www.palmako.ee/information-hub, abyste zaručili správnou instalaci a dlouhodobý výkon.

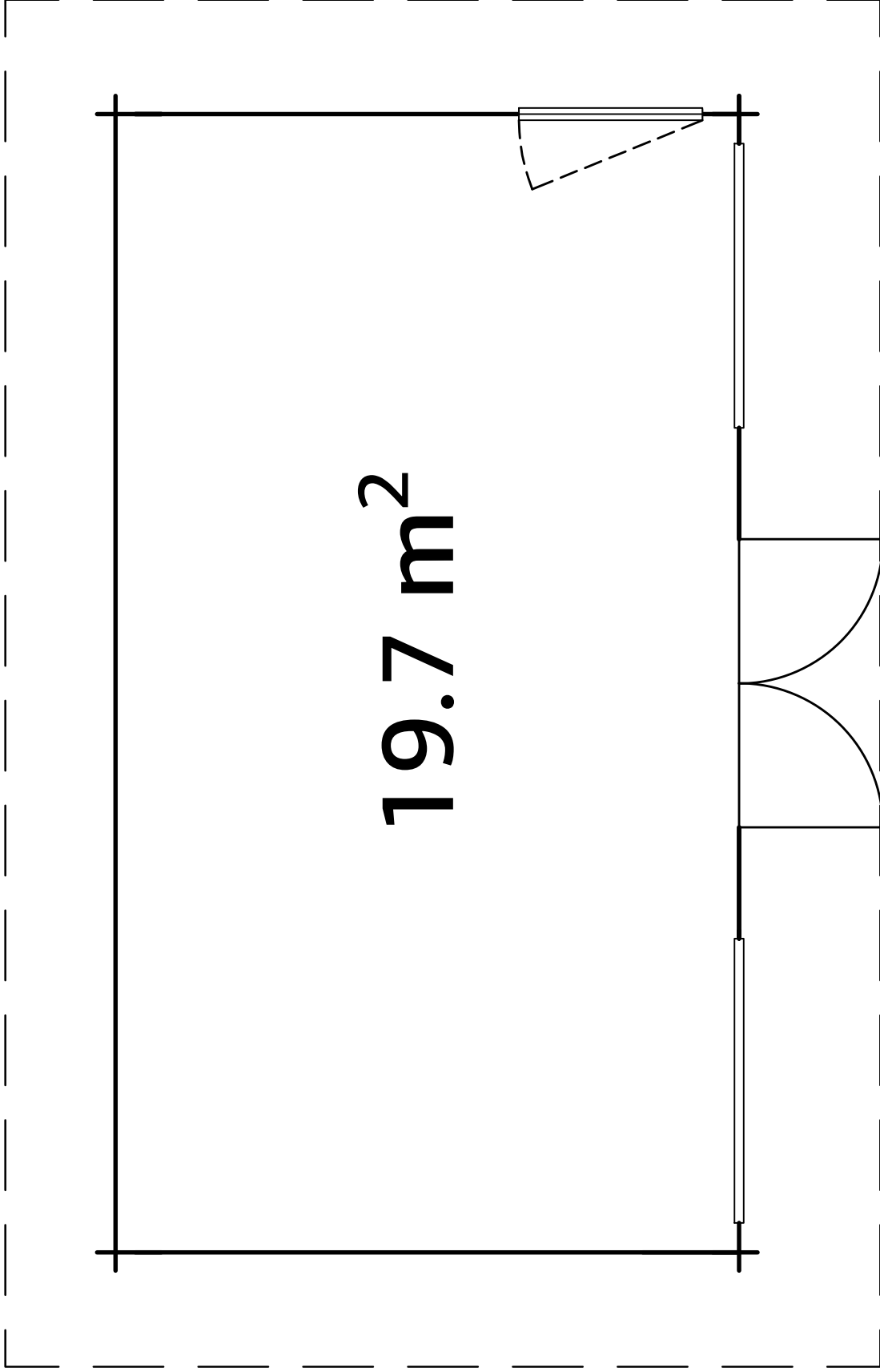
Polski (Przetłumaczone przez AI): Przed zainstalowaniem i użyciem produktu należy przeczytać instrukcję oraz warunki gwarancji dostępne na stronie www.palmako.ee/information-hub, co pozwoli zagwarantować prawidłową instalację i długotrwałą wydajność.

Latviešu (Mākslīgā intelekta tulkojums): Pirms produkta uzstādīšanas un lietošanas, lūdzu, izlasiet instrukcijas un garantijas noteikumus vietnē www.palmako.ee/information-hub, lai garantētu pareizu uzstādīšanu un ilgstošu darbību.

Lietuviškai (Išvertė DI): Prieš montuodami ir naudodami gaminį, perskaitykite instrukcijas ir garantijos sąlygas adresu www.palmako.ee/information-hub, kad užtikrintumėte tinkamą montavimą ir ilgalaikį veikimą.

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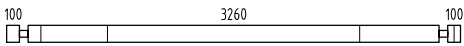
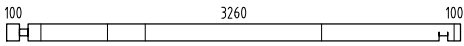
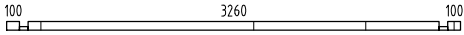
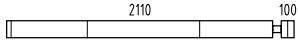
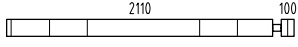
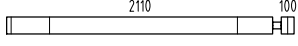
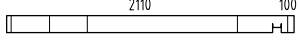
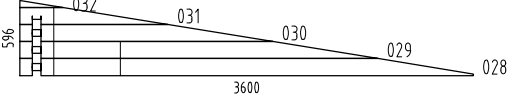
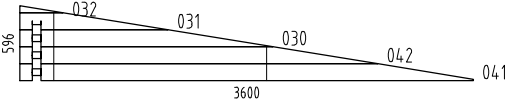
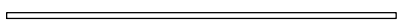
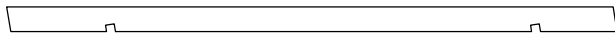
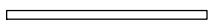
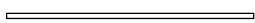
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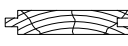
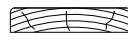
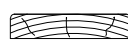
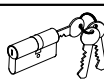
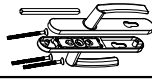
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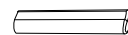
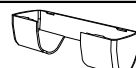
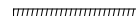
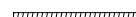
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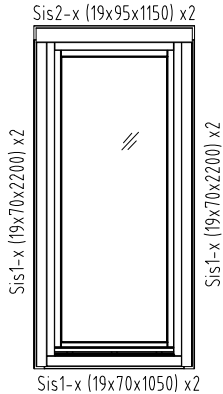
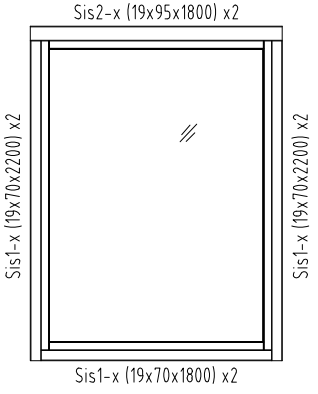
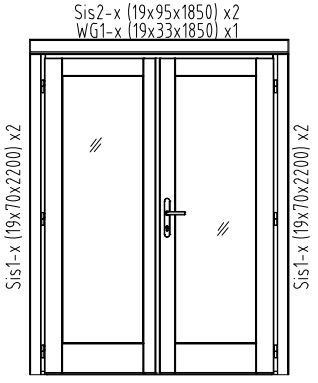
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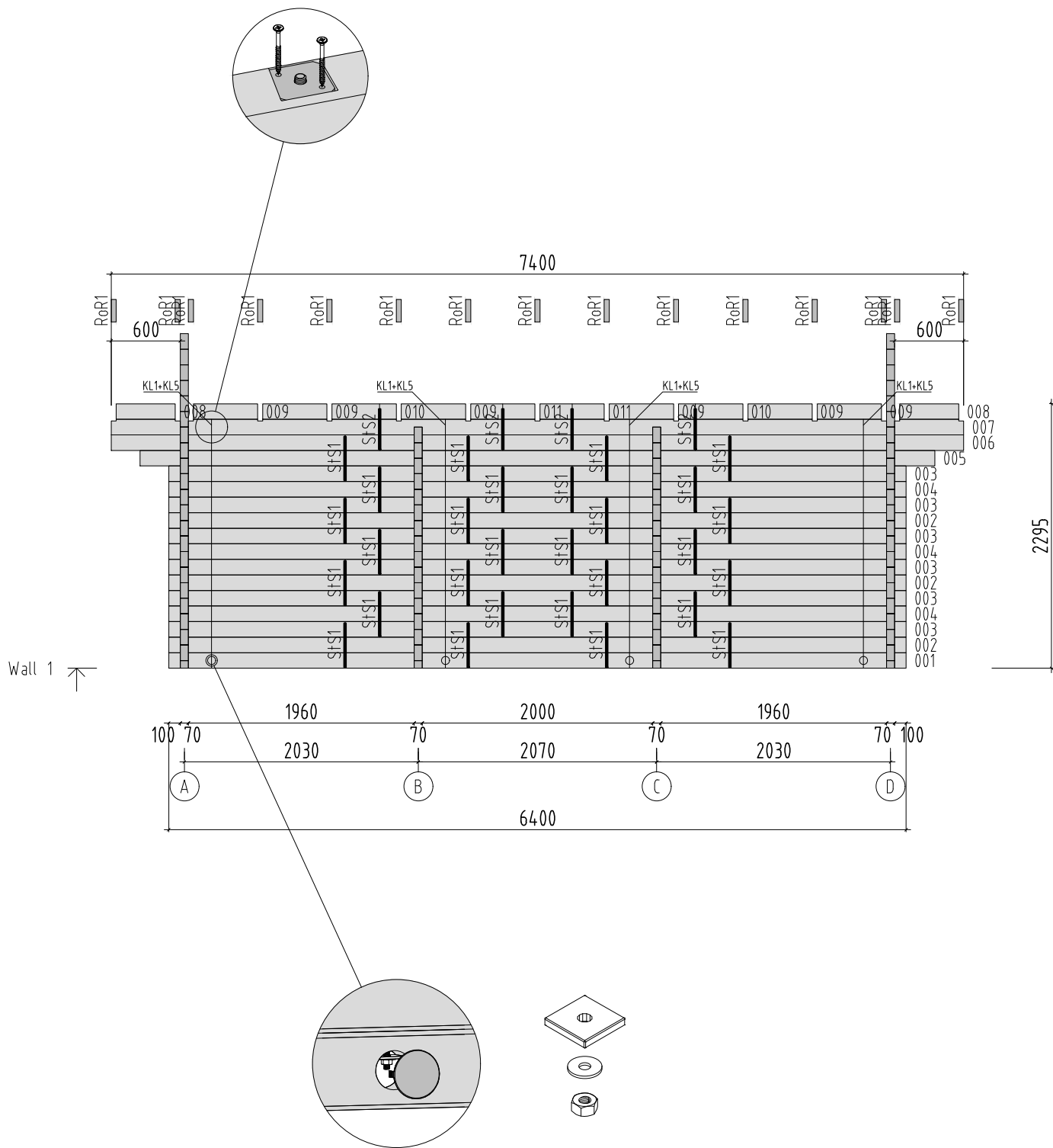
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-6436	Pcs	Profile (mm)	Length (mm)
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002		3	70x135	6400
003		6	70x135	6400
004		3	70x135	6400
005		1	70x135	6900
006		1	70x135	7400
007		1	70x135	7400
008		2	70x133	512
009		6	70x133	558
010		2	70x133	558
011		2	70x133	558
012		1	70x135	2405
013		1	70x135	2405
014		45	70x135	370
015		30	70x135	475
016		1	70x135	6400
017		1	70x135	6900
018		1	70x135	7400
019		1	70x135	7400
020		2	70x132	512
021		10	70x132	558
022		1	70x68	3600
023		1	70x135	3600
024		7	70x135	3600
025		4	70x135	3600
Object name PM70-6436			Page 1/5	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-6436	Pcs	Profile (mm)	Length (mm)
026		3	70x135	3600
027		1	70x135	3600
033		4	70x68	270
034		68	70x135	270
035		1	70x68	3600
036		1	70x135	370
037		4	70x135	2280
038		7	70x135	2280
039		4	70x135	2280
040		1	70x135	2280
WA-1		1		
WD-1		1		
AR1	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	2	95x45	3240
AR2	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	9	70x45	3240
AR3	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	4	70x45	3090
AR4	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	4	70x45	530
RoR1	Rafter- Sparre- Chevron- Trave- Cabrio 	15	44x195	4844
Sla1	Stat- Leiste- Baguette- Listello- Listón 	1	28x70	1590
StS1	Stabilizing stick- Stabilisierungsstock- Baton équilibrant- Bastone stabilizzatore- Palo estabilizador 	60	16x16	380
StS2	Stabilizing stick- Stabilisierungsstock- Baton équilibrant- Bastone stabilizzatore- Palo estabilizador 	4	16x16	350
StS3	Stabilizing stick- Stabilisierungsstock- Baton équilibrant- Bastone stabilizzatore- Palo estabilizador 	4	16x16	310
TP2	Tender post- Tenderleiste- T-poste- Rinforzo- Refuerzo 	4	32x40	2100
TP1	Tender post- Tenderleiste- T-poste- Rinforzo- Refuerzo 	4	32x40	1960
 Object name PM70-6436			Page 2/5	

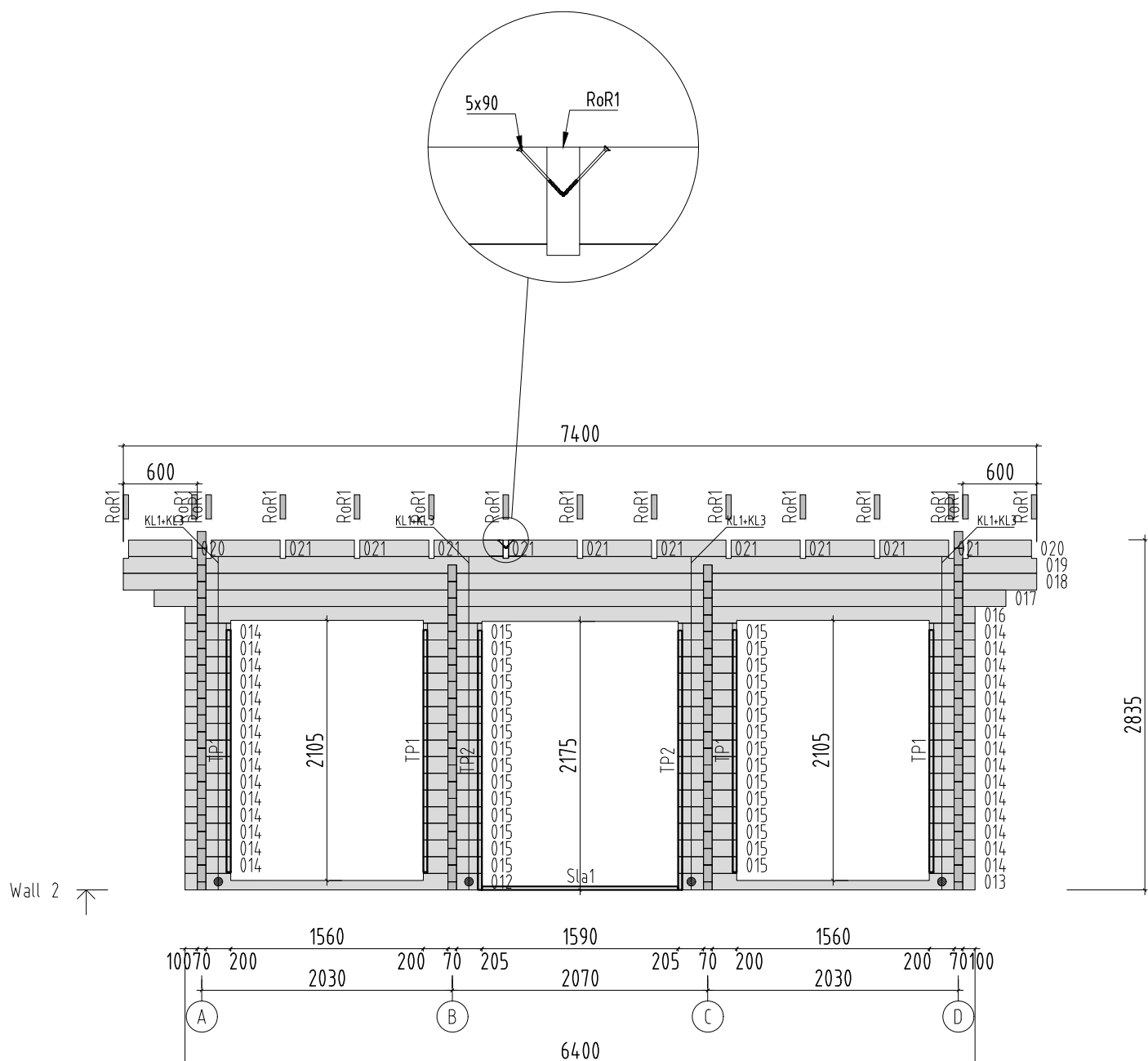
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-6436		Pcs	Profile (mm)	Length (mm)
FB3-1	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo 		29	114x28	4228
FB3-2	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo 		29	114x28	1827
RB2-1	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado 		55	89x19	4900
RB2-2	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado 		55	89x19	2500
FIB3-1	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo 			19x45	19
EaE6-1	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		2	19x120	3140
EaE6-2	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		4	19x120	3740
EaE6-3	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		2	19x120	4340
EaE5-1	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		2	19x95	3140
EaE5-2	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		2	19x95	4340
FaB7-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia 		4	19x120	4832
FaB6-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia 		2	19x95	4827
Sis1-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		2	19x70	1050
Sis1-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		4	19x70	1800
Sis1-3	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		16	19x70	2200
Sis2-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		2	19x95	1150
Sis2-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		4	19x95	1800
Sis2-3	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		2	19x95	1850
WG1-1	Water gutter- Wasserleiste- Rejet d'eau- Protección de lluvia- Protezione dalla pioggia 		1	19x33	1850
Fim	-Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación 		1	USE	
QKA85	Covering cap - Abdeckkappe - Couvercle - Copertura- Cubierta 		10	001; 012; 013; 023; 036	
QULSI 40x45	Cylinder- Zylinderschloss- Serrure a mortaiser- Serratura a cilindro- Bombin- 40.45 		1	TU70-106P	
QLIU35 x92Hb-1	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIU35x92Hb-1 		1	TU70-106P	
QNA1 4x40Me	Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm 		50	FIB3-1	
QNA3 x70Zn	Nail- Nagel- Clou- Chiodo- Clavo- 3x70mm 		1300	FB3-x; RB2-x	
 Object name PM70-6436				Page 3/5	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-6436		Pcs	Profile (mm)	Length (mm)
QKRPP3 5x40Zn	Screw- Schraube- Vis- Vite- Tornillo- 3.5x40mm		10	WG1-1+Sis2	
QKRPP4 5x50Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm		260	Sisx-x; EaE; FaBx-1	
QKRPP4 5x70Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm		24	022; 033; 035 TU70-106P	
QKRPP 5x90Zn	Screw- Schraube- Vis- Vite- Tornillo- 5x90mm		32	TPx+012 (013; 036); 008; 009; 010; 011; ...	
QKRPP6 x120Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x120mm		60	ARx	
QKRPP6 x180Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x180mm		24	028; 029; 030; 031; 032; 041; 042	
QKRPP 8x220 kZnTX	Screw- Schraube- Vis- Vite- Tornillo- 8x220mm		30	RoR1 + 007 (019)	
QSE50 x50Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 50x50x4mm EM NKS40504		10	001; 012; 013; 023; 036	
QKAH RA-P	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRA-P		1	A70-104P	
QKAHR A-P-1	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRA-P-1		1	A70-104P	
QKAHRY	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRY		1	A70-104P	
QKAH RY-1	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRY-1		1	A70-104P	
QLIA3 5x45Hb	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QLIA35x45Hb		1	A70-104P	
KL1	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10		12		2000
KL2	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10		2		670
KL3	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10		4		640
KL4	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10		2		280
KL5	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10		4		110
QMUK K10Zn	Nut- Schraubenmutter- Écrou- Dado- Tuerca- M10mm		12		
QSE10 x30Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 10x30mm		12		
QMUJ 10Zn	Extension nut- Verlängerungsmutter- Écrou rallonge- Dado di prolunga- Tuerca de extensión- JM10		12		
QMUP L10Zn	Top nut- Schweissmutter mit Flansch- Ecrou a souder- Dado a saldare- Tuerca soldable- M10		12		
 Object name PM70-6436				Page	4/5

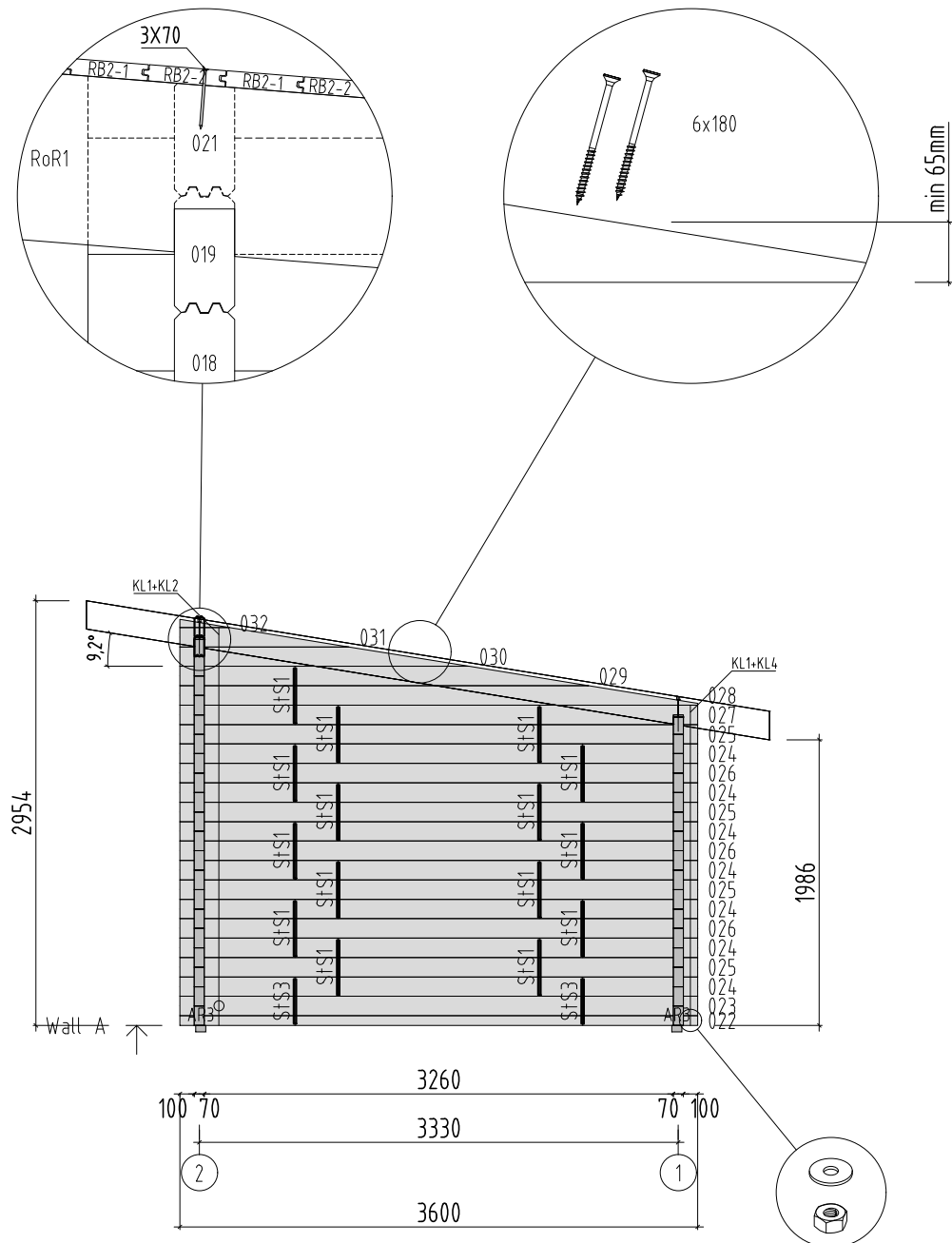
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A70-106	Window - Fenster - Fenetre - Finestra-Ventana 1550x2060 	2		
TU70-106P	Door - Tür - Porte - Porta-Puerta 1580x2100 	1		
 Object name PM70-6436			Page 5/5	



Object name PM70-6436	Drawing WALL 1		Scale 1:50
			Paper A4
Palmako AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Customer Palmako	Log 70x135	
	Drawn by 350		
	Date 02.09.2025	File Heidi_19.7.dwg	Page 6



Object name PM70-6436	Drawing WALL 2		Scale 1:50
			Paper A4
Palmako AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Customer Palmako	Log 70x135	
	Drawn by 350		
	Date 02.09.2025	File Heidi_19.7.dwg	Page 7



Object name
PM70-6436

Drawing
WALL A

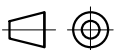
Scale
1:50

Paper
A4

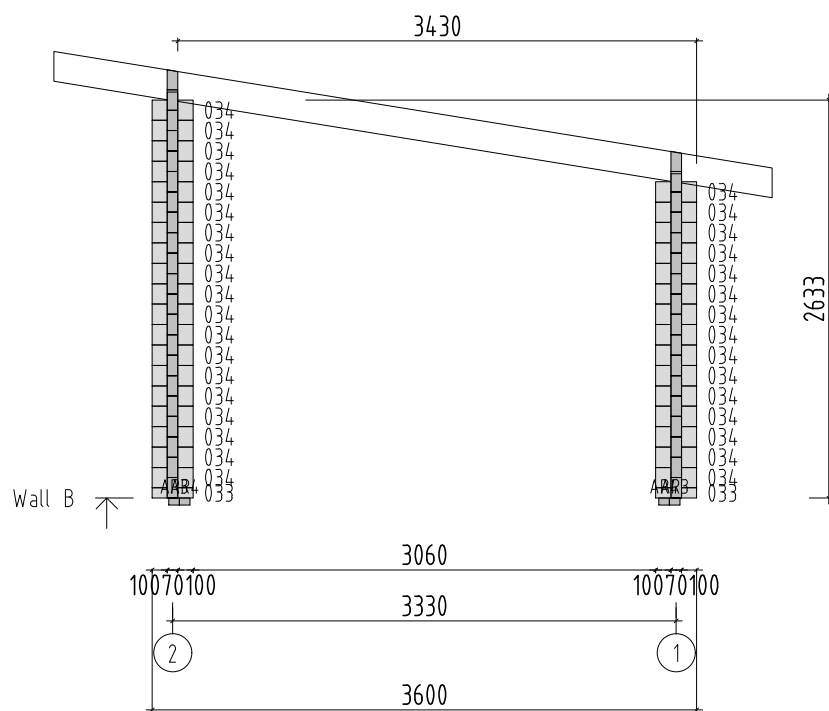
Palmako
LEMEKS GROUP

AS Palmako
Näituse 25, Tartu 50409, Estonia
tel. +372 73 55 530
fax. +372 73 55 544
www.palmako.com

Customer	Palmako	Log	70x135
Drawn by	350		
Date	02.09.2025	File	Heidi_19.7.dwg



Page
2



Object name
PM70-6436

Drawing
WALL B

Scale 1:50
Paper A4

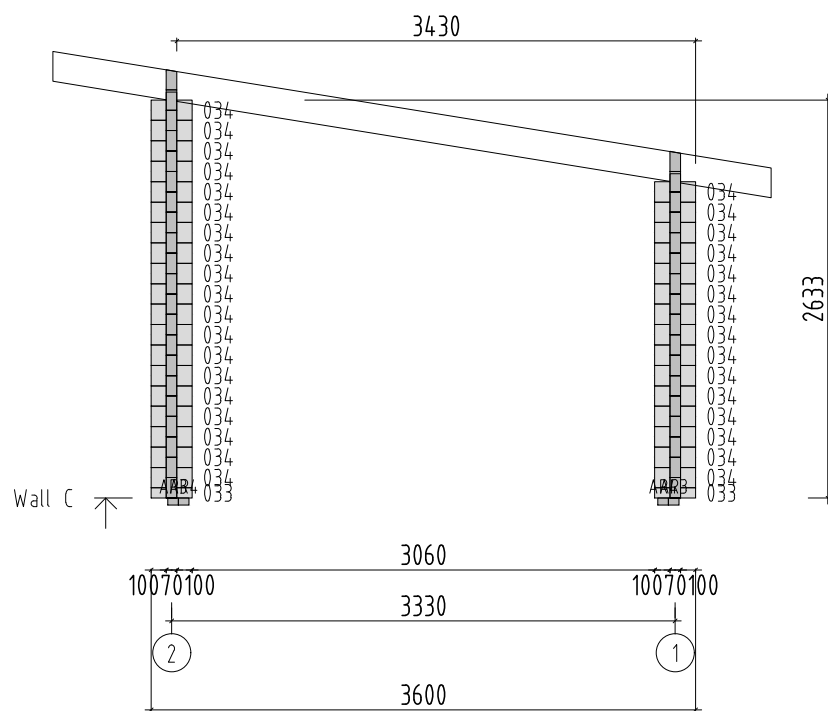
Palmako
LEMEKS GROUP

AS Palmako
Näituse 25, Tartu 50409, Estonia
tel. +372 73 55 530
fax. +372 73 55 544
www.palmako.com

Customer	Palmako	Log	70x135
Drawn by	350		
Date	02.09.2025	File	Heidi_19.7.dwg



Page 3



Object name
PM70-6436

Drawing
WALL C

Scale 1:50
Paper A4

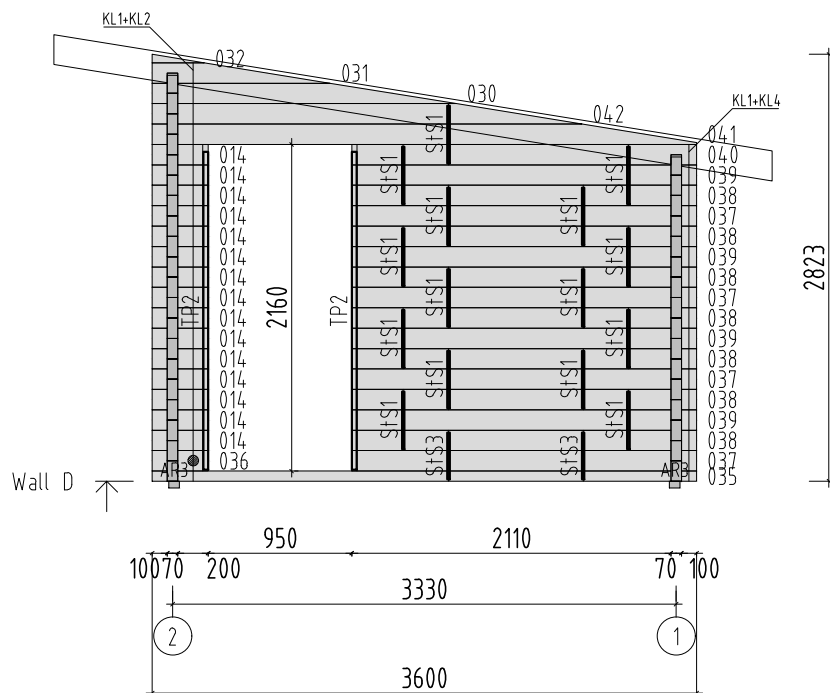
Palmako
LEMEKS GROUP

AS Palmako
Näituse 25, Tartu 50409, Estonia
tel. +372 73 55 530
fax. +372 73 55 544
www.palmako.com

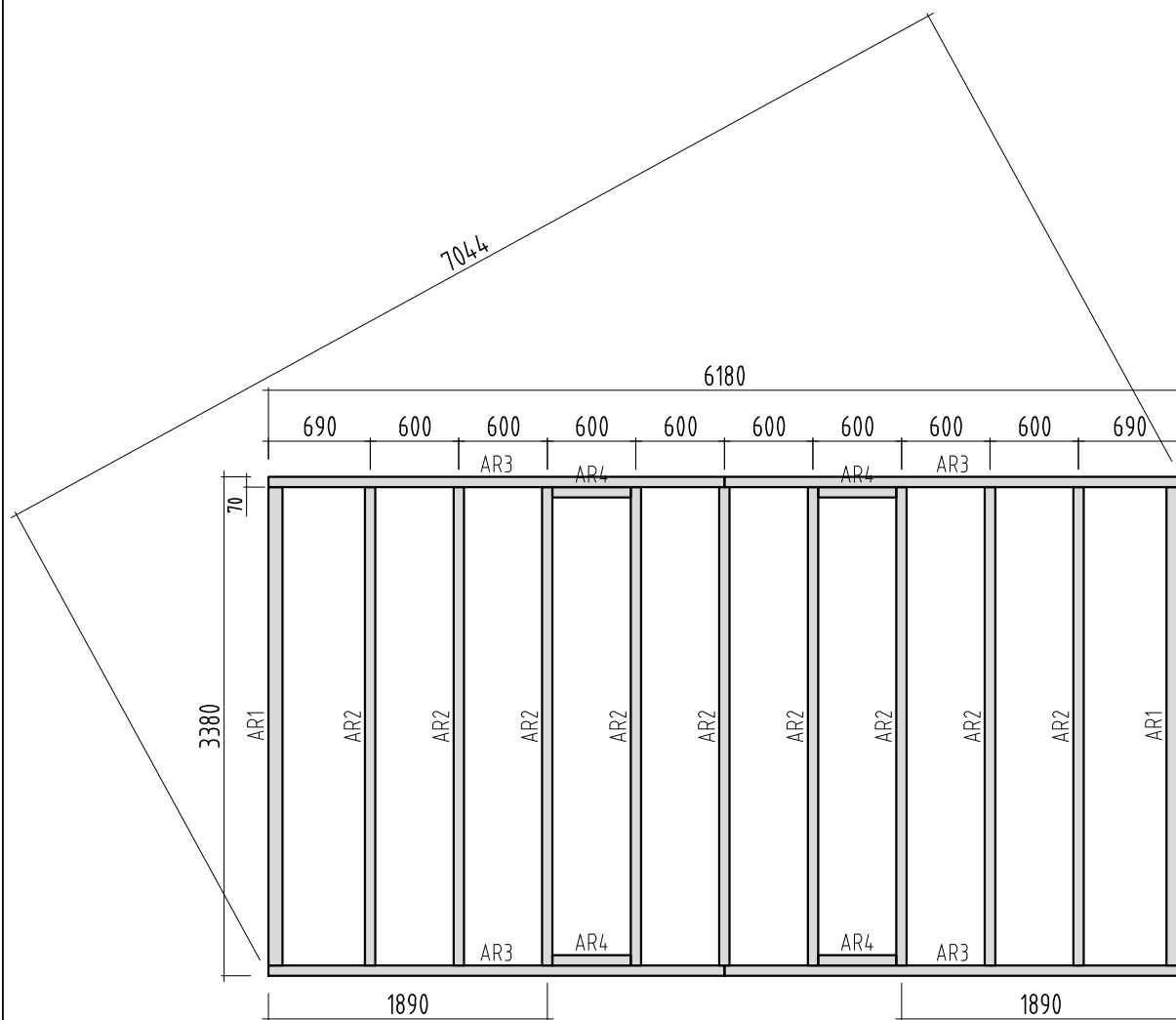
Customer	Palmako	Log	70x135
Drawn by	350		
Date	02.09.2025	File	Heidi_19.7.dwg



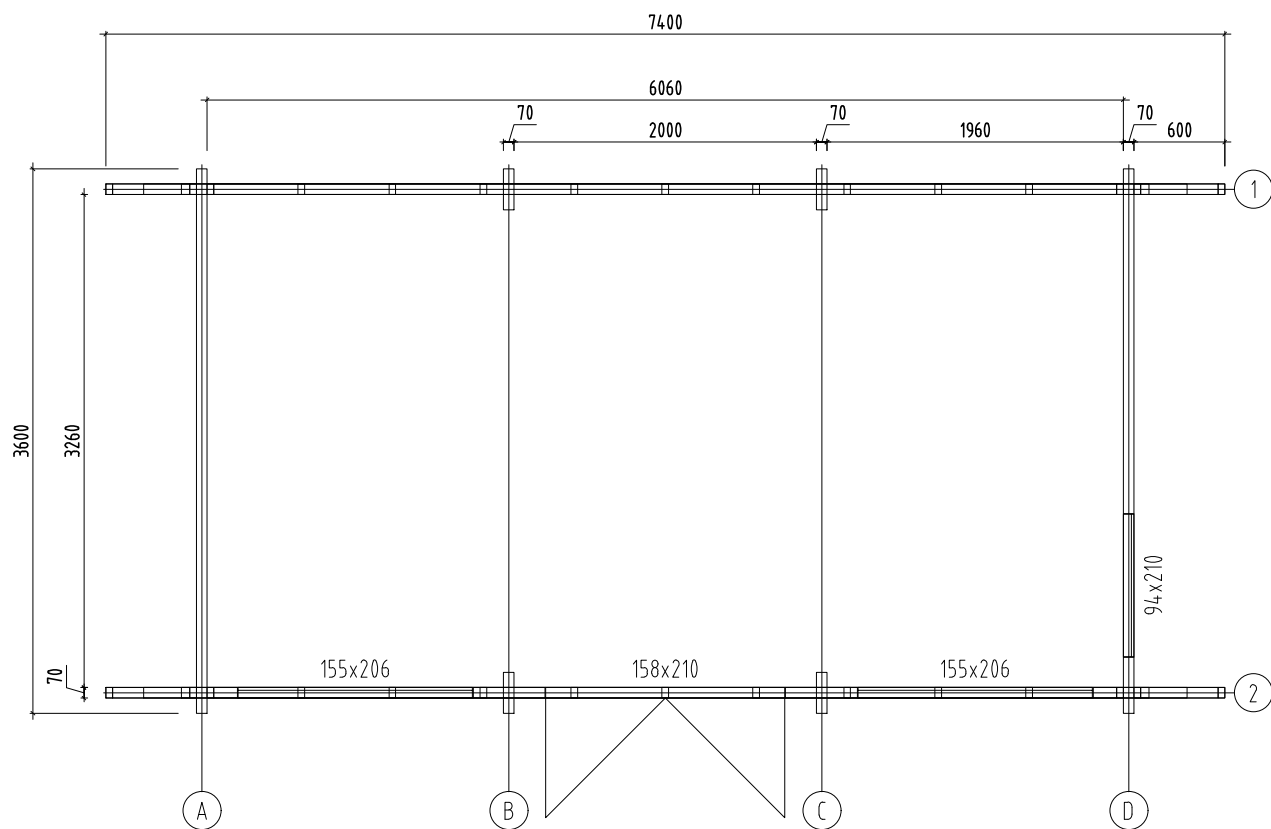
Page 4

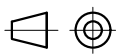


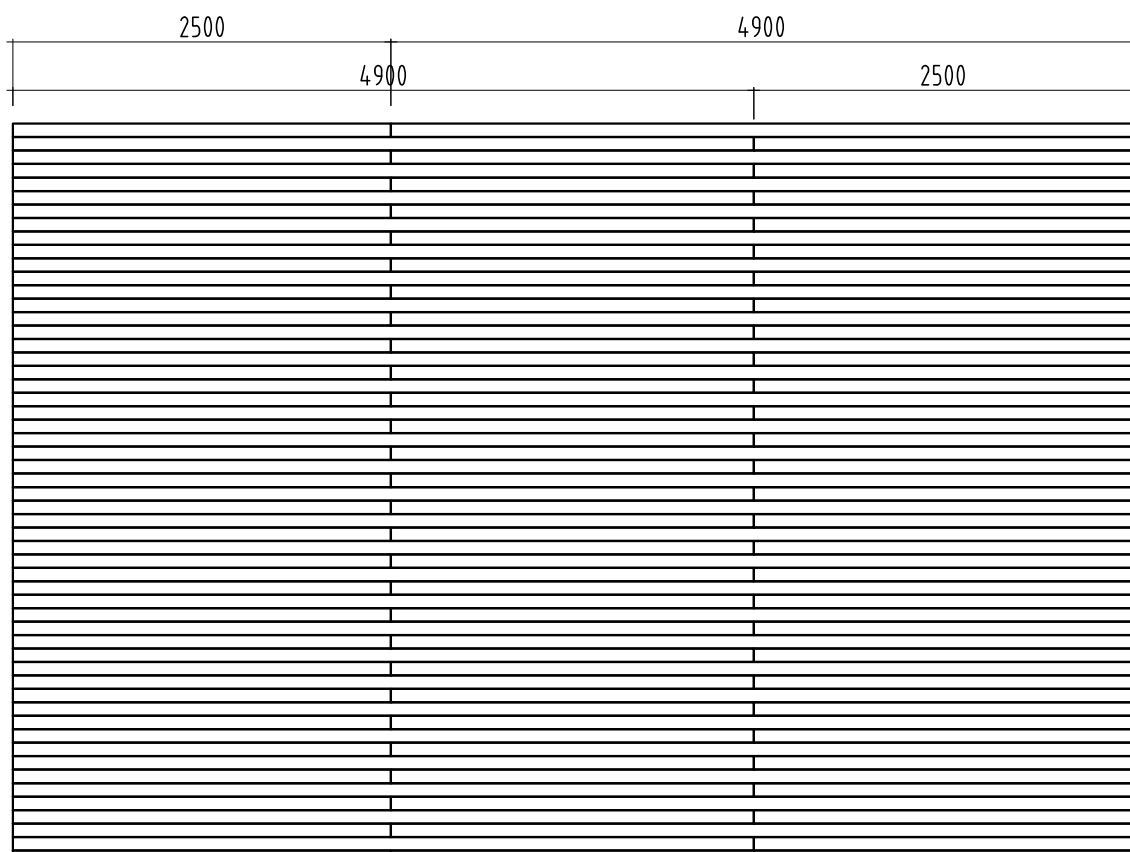
Object name PM70-6436	Drawing WALL D		Scale 1:50
			Paper A4
Palmako LEMEKS GROUP	Customer Palmako	Log 70x135	
	Drawn by 350		
AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Date 02.09.2025	File Heidi_19.7.dwg	Page 5



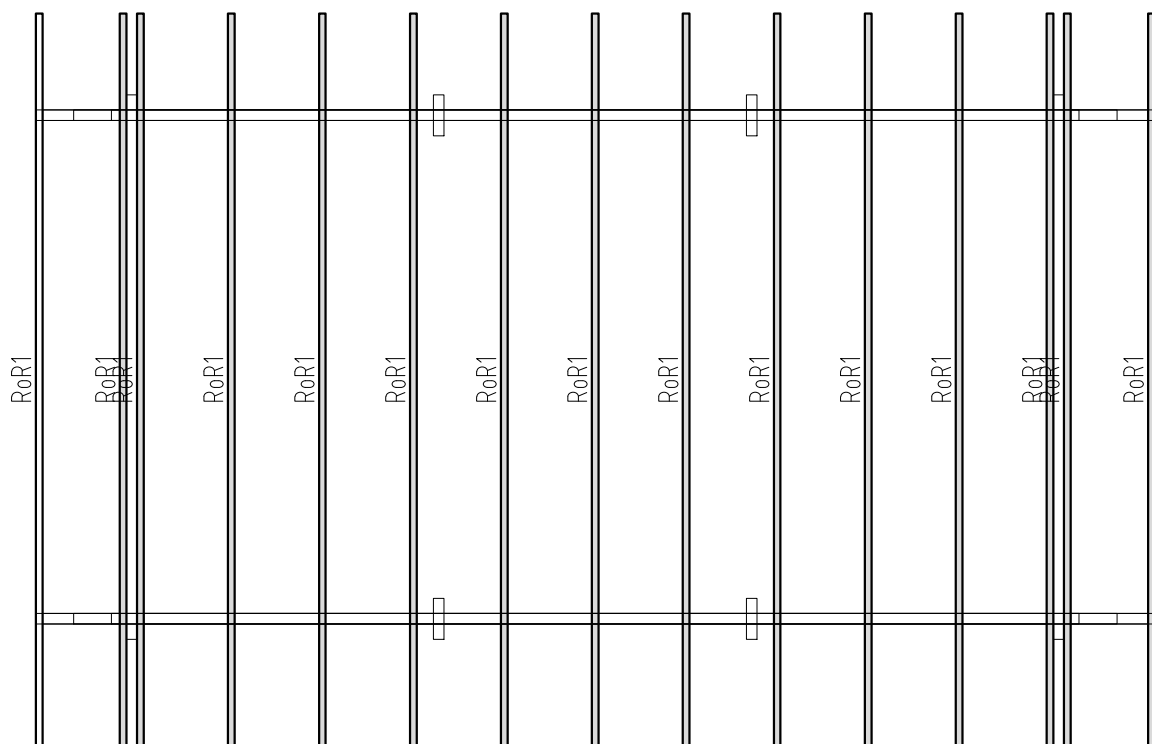
Foundation- Fundament- Fondation-
Fondazione- Vigas de cimentación



Object name PM70-6436	Drawing Plan		Scale 1:50
			Paper A4
Palmako LEMEX GROUP	Customer	Palmako	Log 70x135
	Drawn by	350	
	Date	02.09.2025	File Heidi_19.7.dwg
AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com			 Page 1

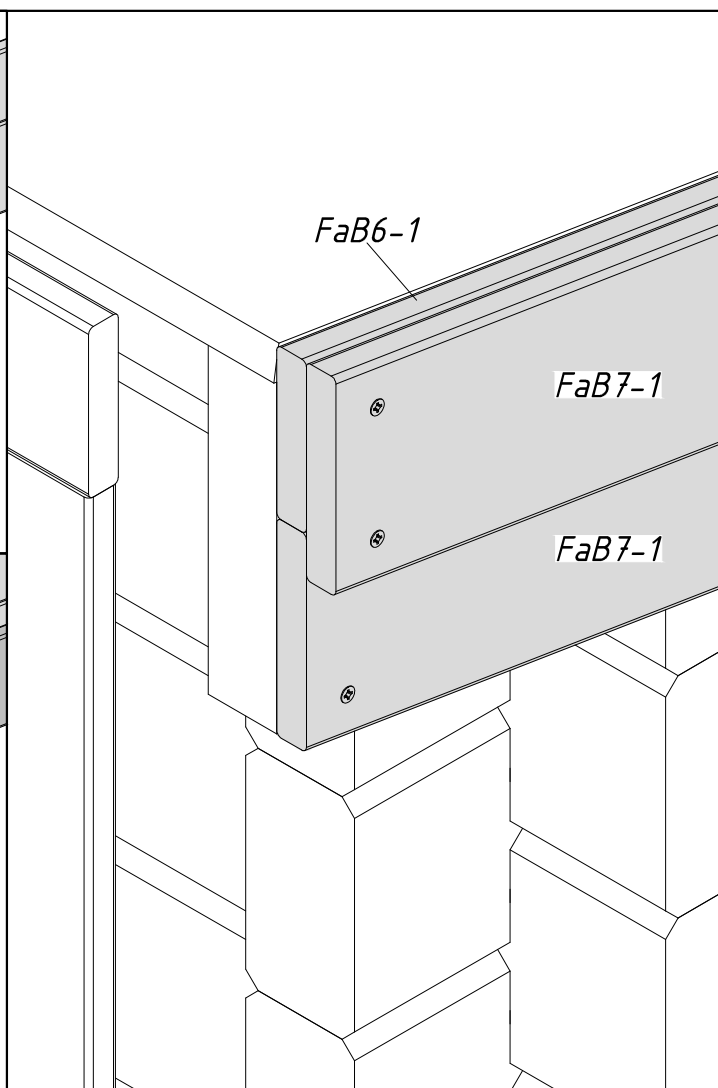
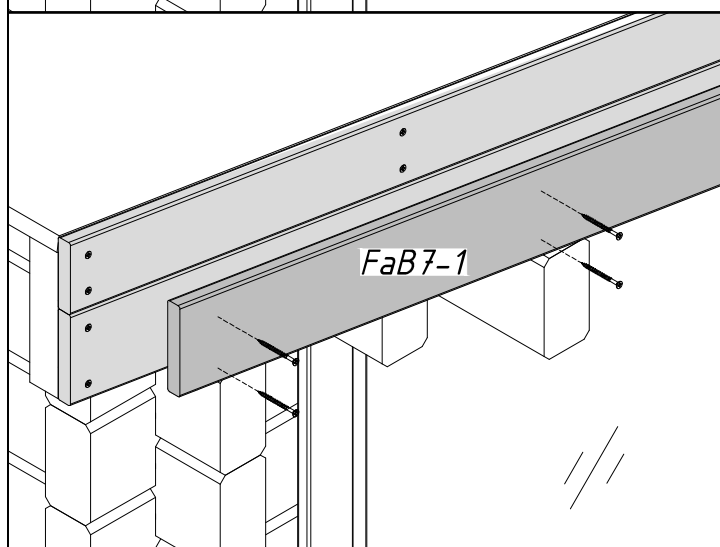
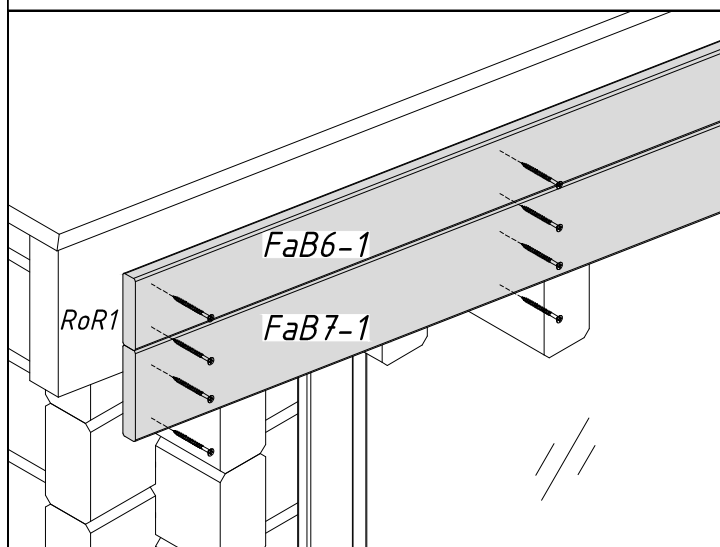
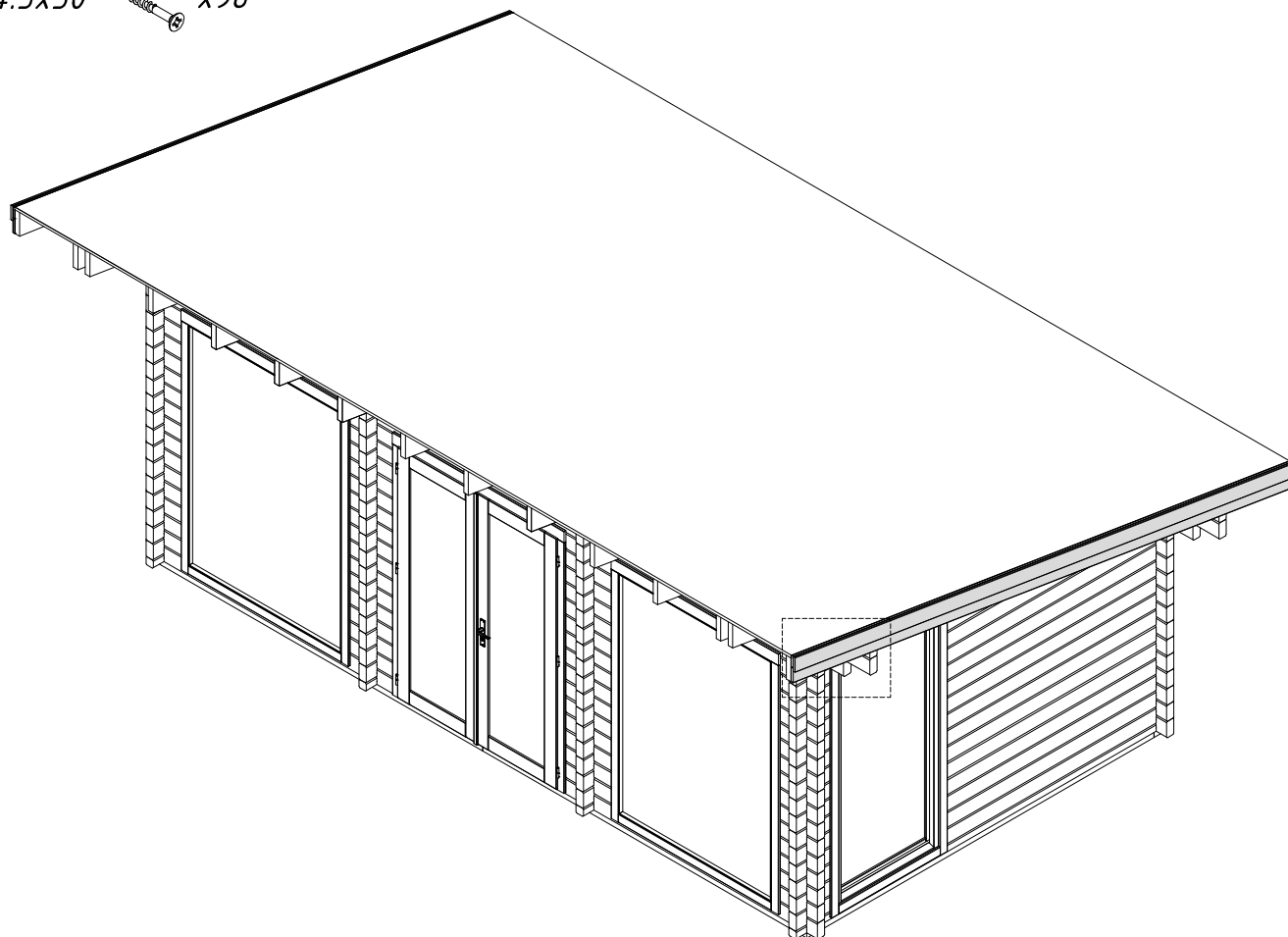


Roof board- Dachbrett- Madrier du toit- Tavola
tetto- Tabla de tejado

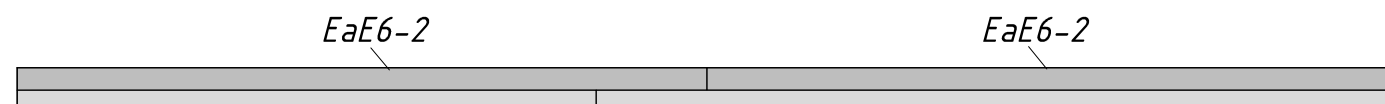
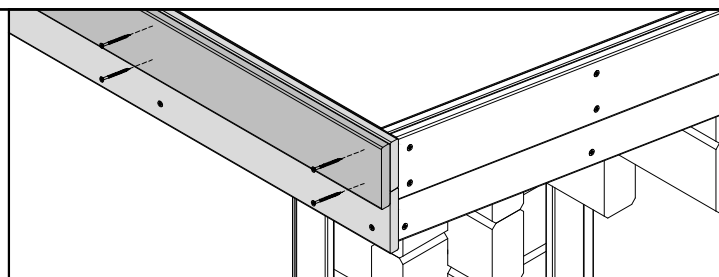
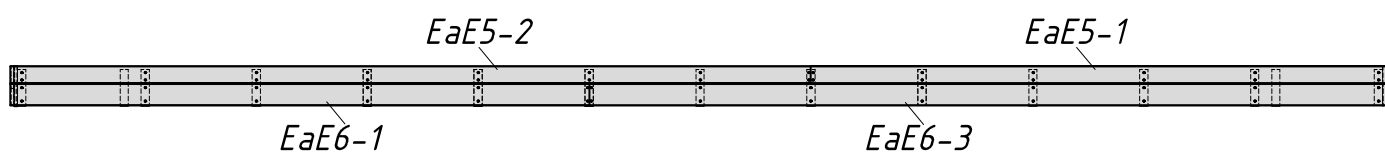
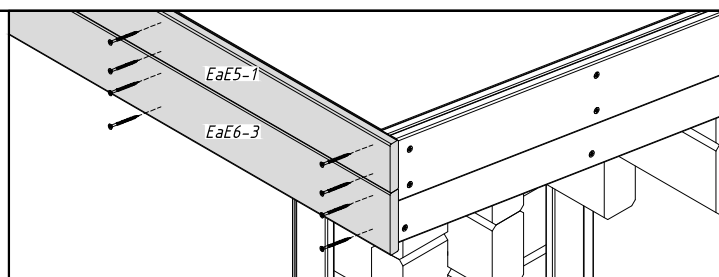
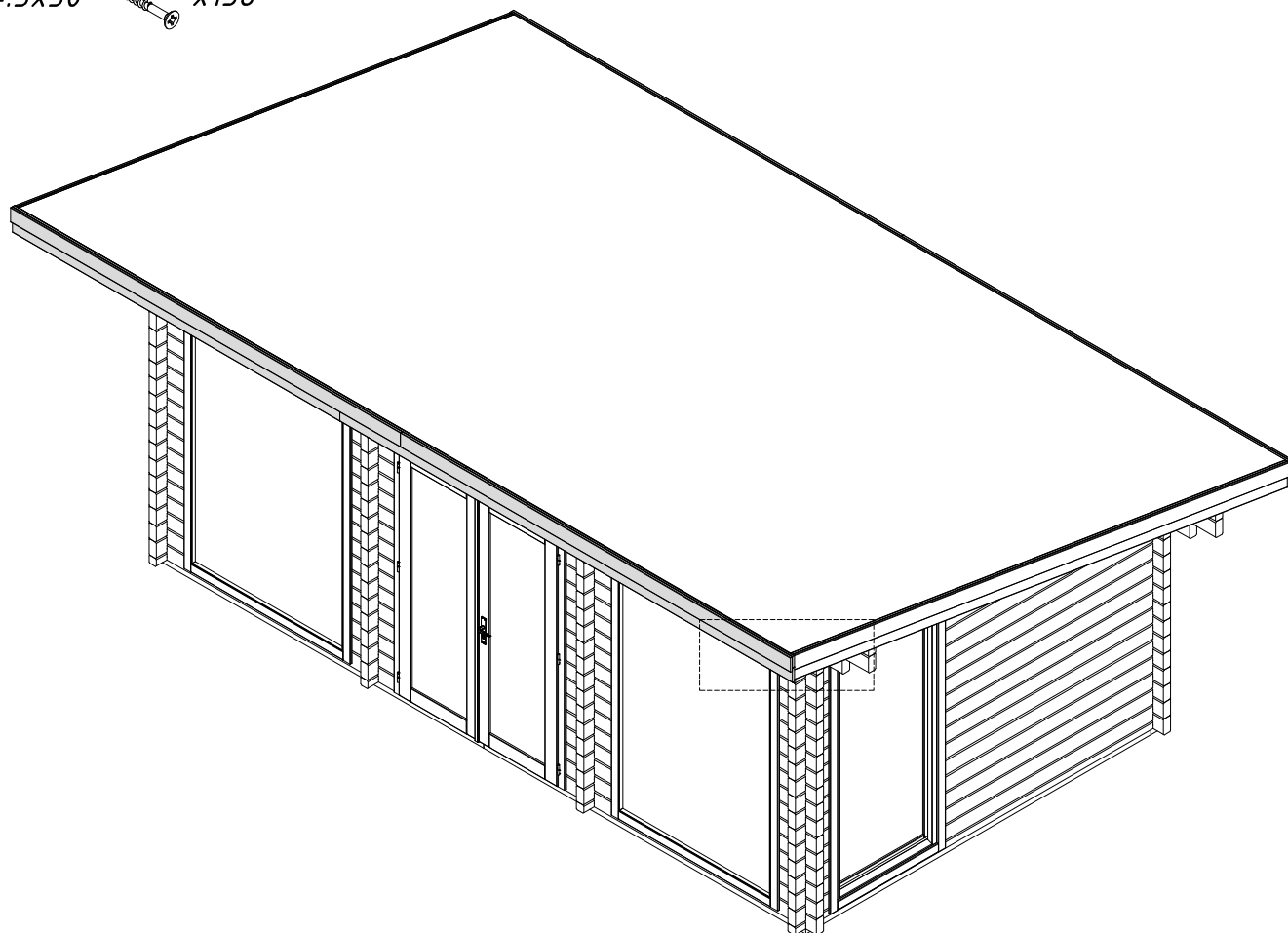


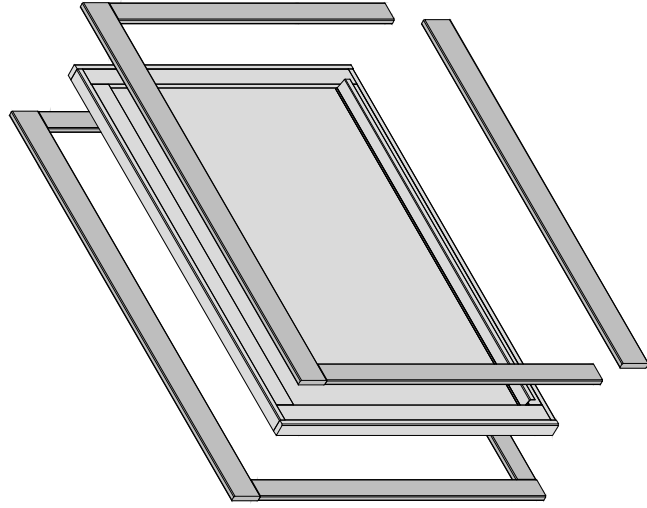
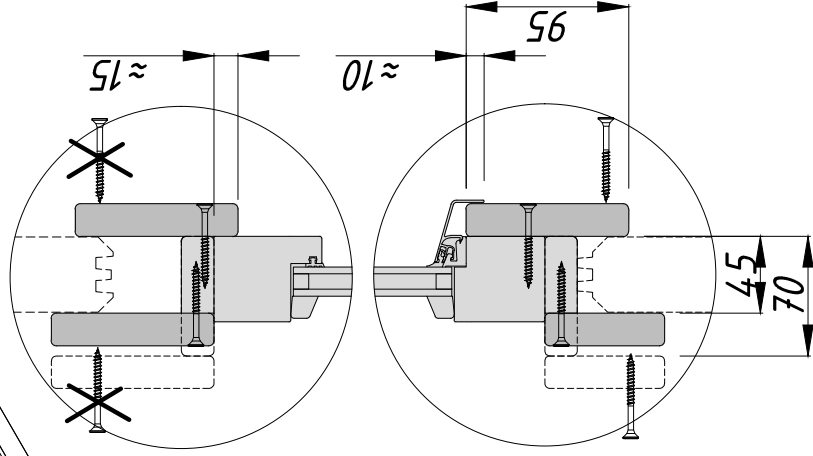
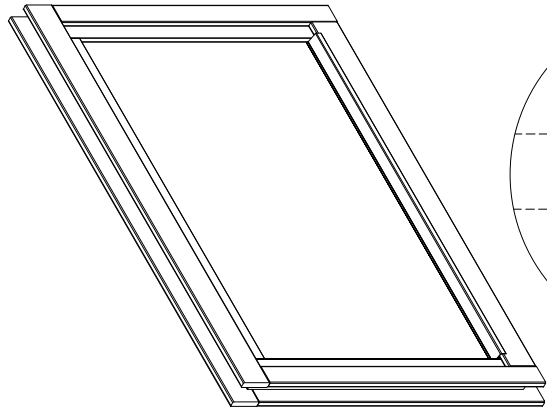
Rafter- Sparre- Chevron- Trave- Cabrio

Ø4.5x50 x96

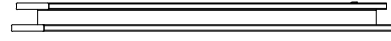


Ø4.5x50 x156

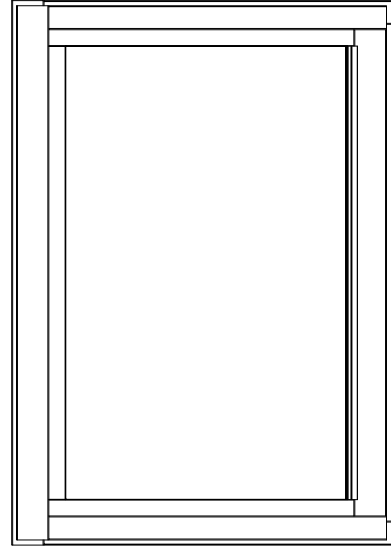




Sis2-x (19x95x) x2



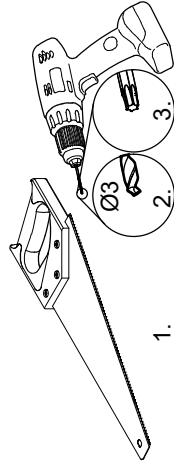
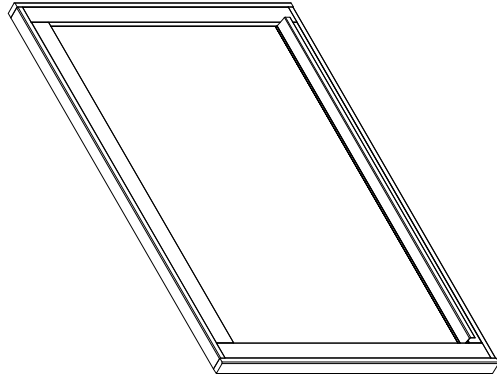
Sis1-x (19x70x) x2



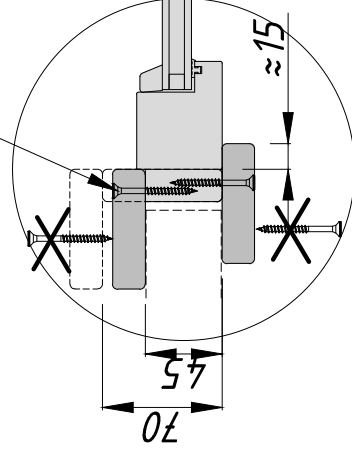
Sis1-x (19x70x) x2

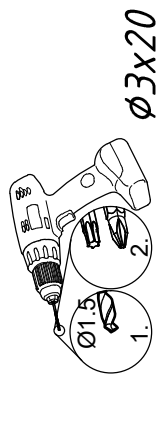
Sis2-x (19x95x) x1

Sis1-x (19x70x) x1

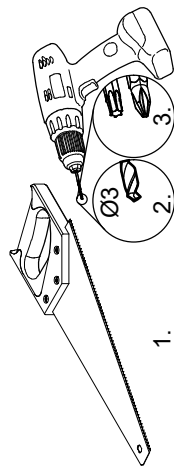
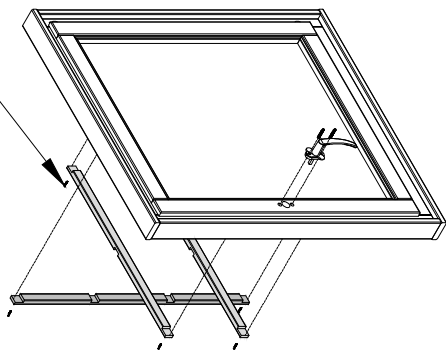


Ø4,5x50



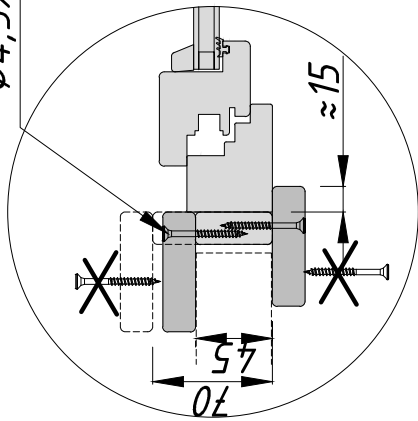


Ø3x20

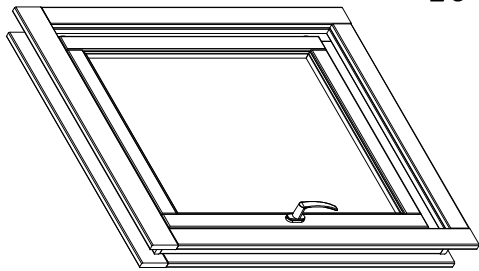
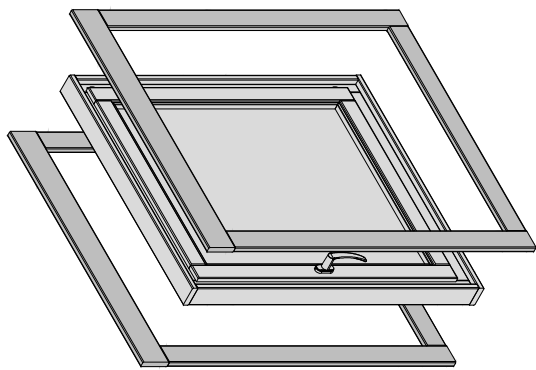


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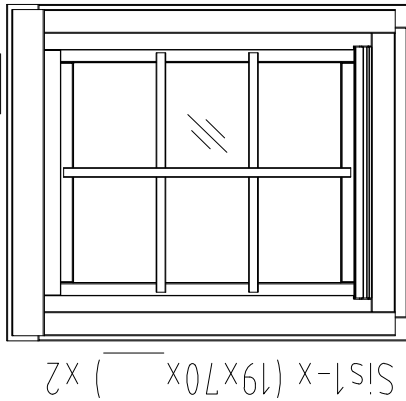
Ø4,5x50



Ø3x20



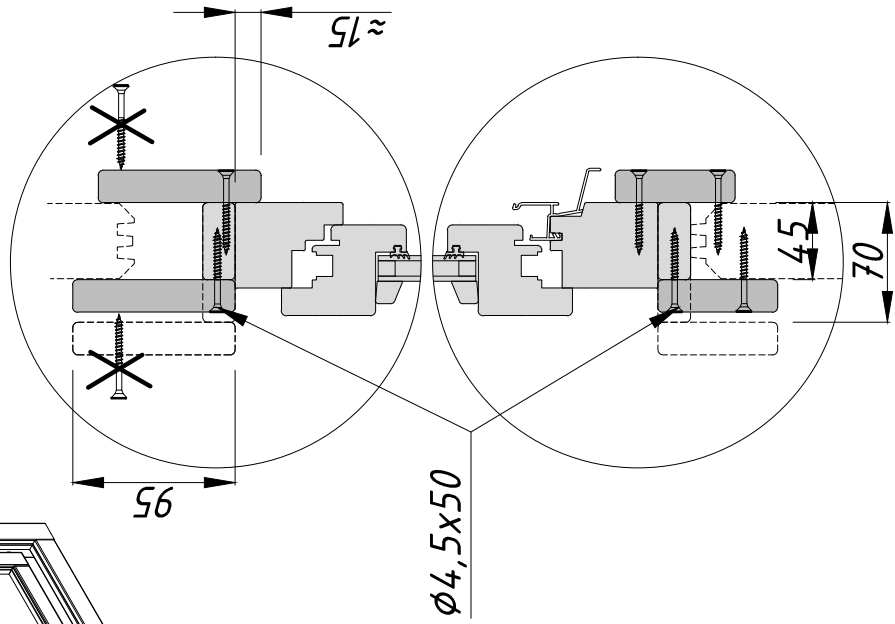
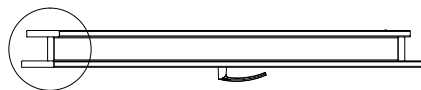
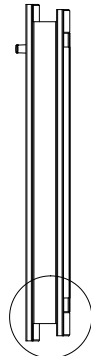
Sis2-x (19x95x) x2



Sis1-x (19x70x) x2

Sis1-x (19x70x) x2

Sis1-x (19x70x) x2

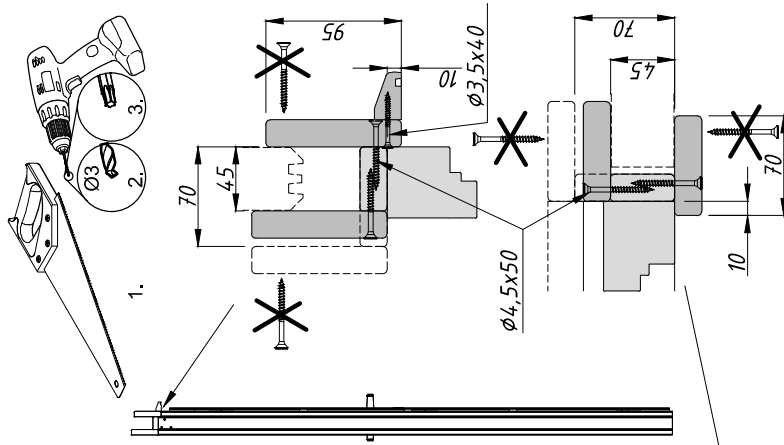
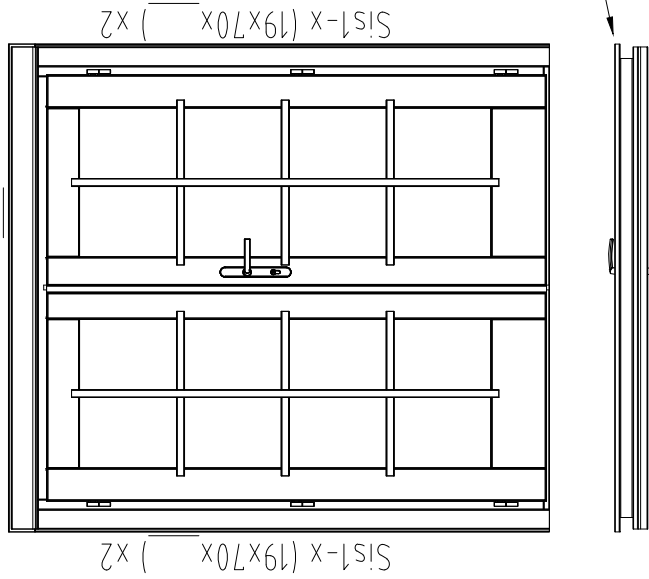
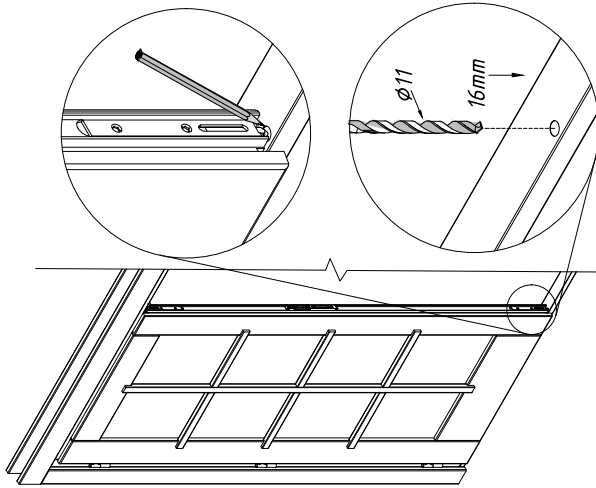
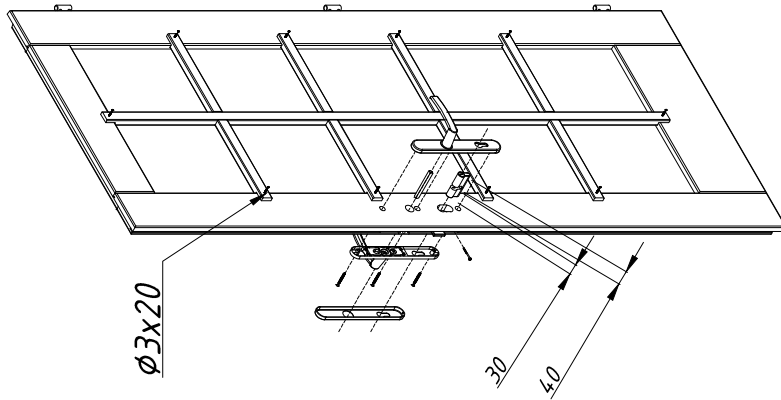


Ø4,5x50

95

≈15

45
70



$\text{Sis2-x (19x95x) x2}$
 WG1-x (19x33x) x1

