

Assembly, installation and maintenance manual

Montage-, Aufbau- und Wartungsanleitung • Assemblage, manuel de montage et d'entretien • Montaje, instalación y mantenimiento • Manuale di montaggio, installazione e manutenzione • Monterings- og vedlikeholdsmanual • Monterings-, installations- och underhållsmanual • Kokoamis-, asennus- ja huolto-ohje • Vejledning for montering og vedligehold • Handleiding voor montage, installatie en onderhoud • Manual de montagem, instalação e manutenção • Návod k montáži, instalaci a údržbě • Instrukcja montażu, instalacji i konserwacji • Surinkimo, montavimo ir priežiūros vadovas • Montāžas, uzstādīšanas un apkopes rokasgrāmata • Руководство по сборке и обслуживанию • Montaaži-, paigaldus- ja säilitamise juhend



Cabin PM70-8432

Factory inspection by • Werkskontrolle durch • Contrôle à partir de l'usine par • Inspector de fábrica • Collaudato da • Fabrikkontroll utført av • Fabriksbesiktigat av • Tehtaan tarkastaja • Fabriks Kontrol udført af • Fabriekscontrole door • Inspeção de fábrica, por: • Zkontrolováno ve výrobním závodě • Kontrola fabryczna do • Apžiūrą gamykloje atliko • Rūpnīcas pārbaudi veicis • Заводской контроль • Tehase kontroll teostatud: 	Date • Datum • Date • Fecha • Data • Dato • Datum • Päiväys • Dato • Datum • Data • Datum • Data • Datums • Data • Дата • Kuupäev:
	Pack number • Pack Nr. • Packet n° • Bulto N° • Pacco N. • Serienr • Produktionsnummer • Pakettinro • Pakke nr. • Pak nr. • Número de embalagem • Číslo balení • Numer opakowania • Pakuotės numeris • Iepakojuma numurs • Упаковочный номер • Pakinumber:



www.palmako.ee/information-hub

English: Before installing and using the product, please read the instructions and warranty terms at www.palmako.ee/information-hub to guarantee proper installation and long-lasting performance.

Deutsch: Wichtig! Bitte vor Aufbau und Nutzung des Produkts unbedingt die detaillierte Montageanleitung sowie die Garantiebedingungen unter www.palmako.ee/information-hub lesen, um eine fachgerechte Montage und eine lange Funktionssicherheit zu gewährleisten.

Français: Avant d'installer et d'utiliser le produit, veuillez lire les instructions et les conditions de garantie sur www.palmako.ee/information-hub afin de garantir une installation correcte et la longévité du produit.

Español: Antes de instalar y utilizar el producto, lea las instrucciones y las condiciones de garantía en www.palmako.ee/information-hub para asegurar una instalación correcta y una larga vida útil del producto.

Italiano: Prima di installare e utilizzare il prodotto, leggere le istruzioni e le condizioni di garanzia su www.palmako.ee/information-hub per garantire una corretta installazione e prestazioni durature.

Norsk: Før montering og bruk av produktet, vennligst les monteringsanvisningene og garantivilkårene på www.palmako.ee/information-hub for å sikre korrekt montering og fremtidig holdbarhet.

Svenska: Innan du installerar och använder produkten, vänligen läs instruktionerna och garantivillkoren på www.palmako.ee/information-hub för att säkerställa korrekt installation och produktens långvariga hållbarhet

Suomi: Ennen tuotteen asentamista ja käyttämistä, lue ohjeet ja takuehdot osoitteessa www.palmako.ee/information-hub varmistaaksesi oikean asennuksen ja pitkäkestoisen toiminnan.

Русский: Перед установкой и использованием изделия ознакомьтесь с инструкцией и условиями гарантии на сайте www.palmako.ee/information-hub, чтобы гарантировать правильную установку и долговечность изделия.

Eesti: Enne toote paigaldamist ja kasutuselevõttu lugege palun juhiseid ja garantiitingimusi aadressil www.palmako.ee/information-hub, et tagada nõuetekohane paigaldus ja toote pikk eluiga.

Dansk (Oversat af AI): Læs venligst instruktionerne og garantibetingelserne på www.palmako.ee/information-hub, før du installerer og bruger produktet, for at garantere korrekt installation og langvarig ydeevne.

Dutch (Vertaald door AI): Lees vóór de installatie en het gebruik van het product de instructies en garantievoorwaarden op www.palmako.ee/information-hub om een correcte installatie en langdurige werking te garanderen

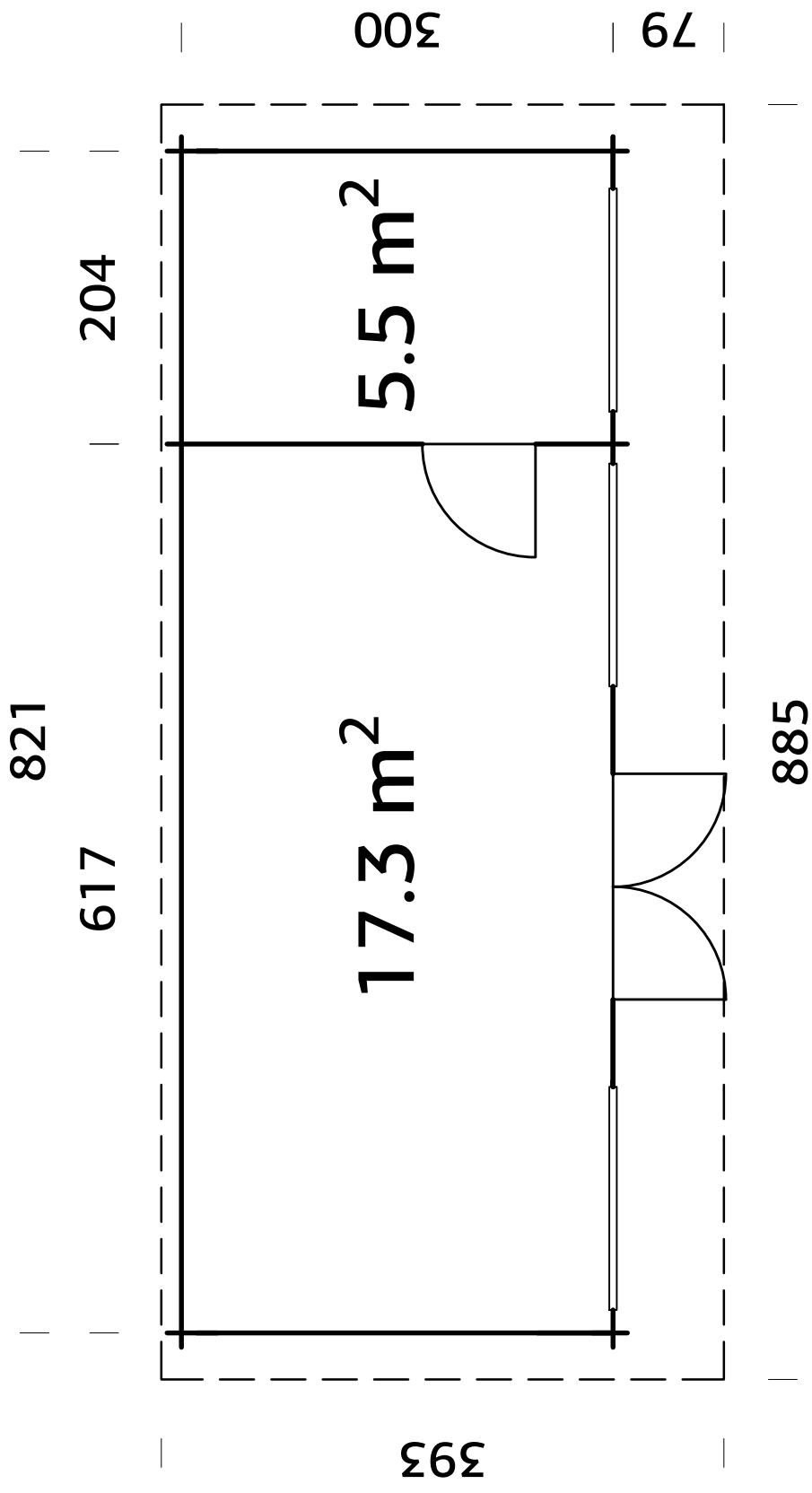
Português (Traduzido por IA): Antes de instalar e utilizar o produto, leia as instruções e os termos de garantia em www.palmako.ee/information-hub para garantir uma instalação adequada e um desempenho duradouro.

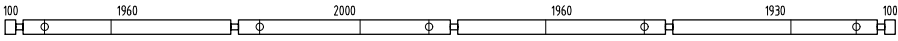
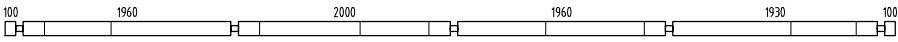
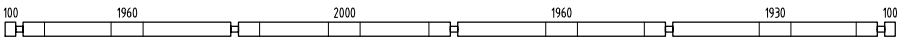
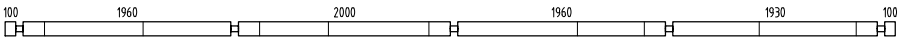
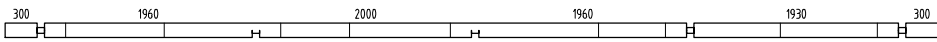
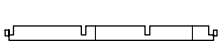
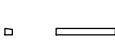
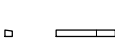
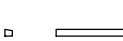
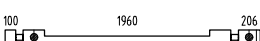
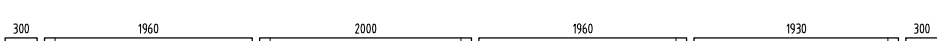
Čeština (Přeloženo umělou inteligencí): Před instalací a použitím produktu si prosím přečtěte pokyny a záruční podmínky na www.palmako.ee/information-hub, abyste zaručili správnou instalaci a dlouhodobý výkon.

Polski (Przetłumaczone przez AI): Przed zainstalowaniem i użyciem produktu należy przeczytać instrukcję oraz warunki gwarancji dostępne na stronie www.palmako.ee/information-hub, co pozwoli zagwarantować prawidłową instalację i długotrwałą wydajność.

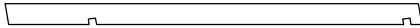
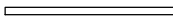
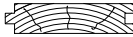
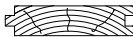
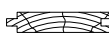
Latviešu (Mākslīgā intelekta tulkojums): Pirms produkta uzstādīšanas un lietošanas, lūdzu, izlasiet instrukcijas un garantijas noteikumus vietnē www.palmako.ee/information-hub, lai garantētu pareizu uzstādīšanu un ilgstošu darbību.

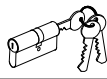
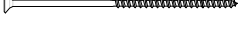
Lietuviškai (Išvertė DI): Prieš montuodami ir naudodami gaminį, perskaitykite instrukcijas ir garantijos sąlygas adresu www.palmako.ee/information-hub, kad užtikrintumėte tinkamą montavimą ir ilgalaikį veikimą.

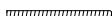
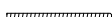
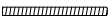
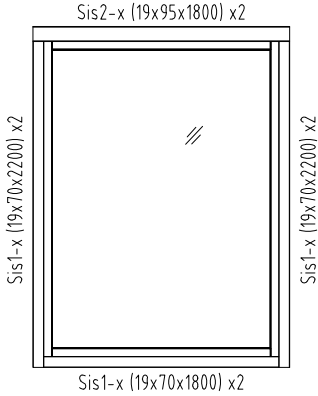
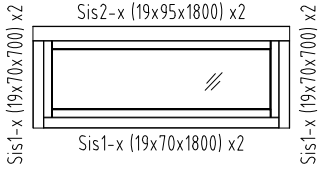


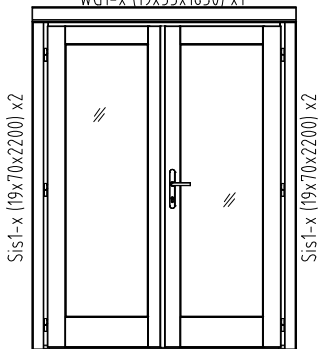
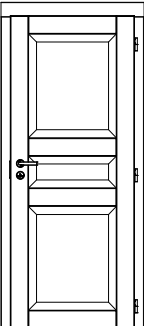
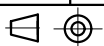
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001		1	70x135	8400
002		4	70x135	8400
003		7	70x135	8400
004		3	70x135	8400
005		1	70x135	8800
006		1	70x135	335
007		1	70x135	6130
008		1	70x135	2000
009		1	70x135	335
010		2	70x62	212
011		3	70x62	558
012		7	70x62	558
013		2	70x62	558
014		1	70x62	639
015		1	70x135	2406
016		1	70x135	4404
017		15	70x135	370
018		15	70x135	476
019		15	70x135	475
020		11	70x135	2369
021		4	70x135	454
022		4	70x135	355
023		1	70x135	8400
024		1	70x135	8400
025		1	70x135	8800
 Object name PM70-8432			Page 1/6	

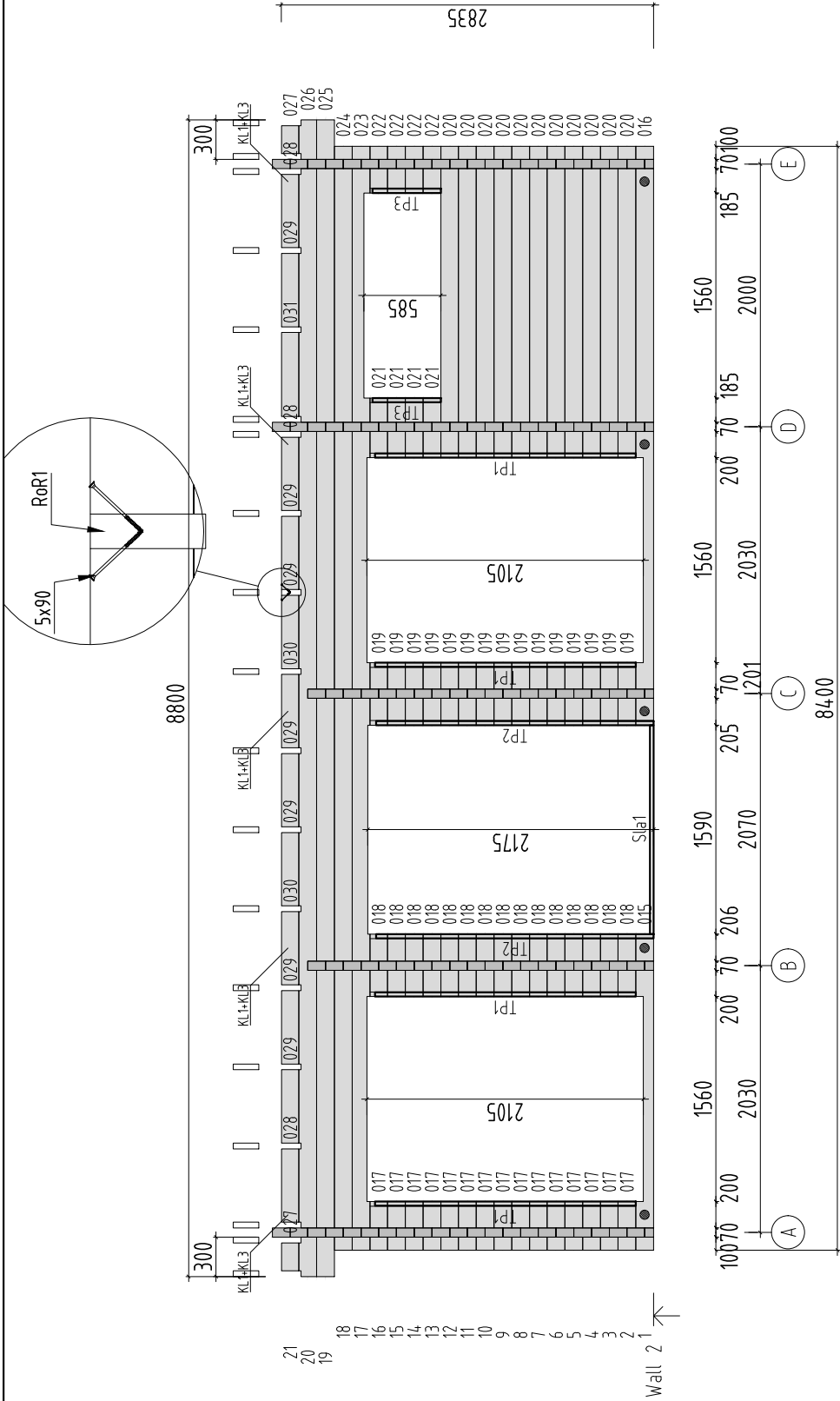
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027		2	70x132	212
028		3	70x132	558
029		7	70x132	558
030		2	70x132	558
031		1	70x132	639
032		2	70x68	3200
033		1	70x135	3200
034		8	70x135	3200
035		14	70x135	3200
036		8	70x135	3200
042		4	70x68	270
043		68	70x135	270
044		1	70x68	470
045		1	70x68	1885
046		1	70x135	470
047		5	70x135	1885
048		14	70x135	470
049		7	70x135	1885
050		3	70x135	1885
051		1	70x135	3200
055		1	70x135	3200
WA-1		1		
WD-1		1		
WE-1		1		
Object name PM70-8432			Page 2/6	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-8432				Pcs	Profile (mm)	Length (mm)
AR3	Foundation- Fundament- Fondazione- Vigas de cimentación 				2	95x45	4302
AR4	Foundation- Fundament- Fondazione- Vigas de cimentación 				2	95x45	3878
AR1	Foundation- Fundament- Fondazione- Vigas de cimentación 				2	95x45	2790
AR2	Foundation- Fundament- Fondazione- Vigas de cimentación 				13	70x45	2790
AR5	Foundation- Fundament- Fondazione- Vigas de cimentación 				4	70x45	536
RoR1	Rafter- Sparre- Chevron- Trave- Cabrio 				19	44x195	3932
Sla1	Slat- Leiste- Baguette- Listello- Listón 				1	28x70	1590
Sla2	Slat- Leiste- Baguette- Listello- Listón 				1	28x70	845
StS1	Stabilizing stick- Stabilisierungsstock- Baton équilibrant- Bastone stabilizzatore- Palo estabilizador 				59	16x16	380
TP2	Tender post- Tenderleiste- T-poste- Rinforzo- Refuerzo 				2	32x40	2113
TP4	Tender post- Tenderleiste- T-poste- Rinforzo- Refuerzo 				2	32x40	2053
TP1	Tender post- Tenderleiste- T-poste- Rinforzo- Refuerzo 				4	32x40	1985
TP3	Tender post- Tenderleiste- T-poste- Rinforzo- Refuerzo 				2	32x40	520
FB3-1	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		26	114x28	4240		
FB3-2	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		26	114x28	1926		
FB3-3	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		26	114x28	1816		
RB2-1	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado		22	89x19	5400		
RB2-2	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado		22	89x19	5205		
RB2-3	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado		22	89x19	3595		
RB2-4	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado		22	89x19	3400		
FIB3-1	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo			19x45	28		
EaE6-1	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo		4	19x120	2840		
EaE6-2	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo		4	19x120	3010		
EaE6-3	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo		4	19x120	3030		
EaE5-1	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo		2	19x95	2430		
 Object name PM70-8432			Page 3/6				

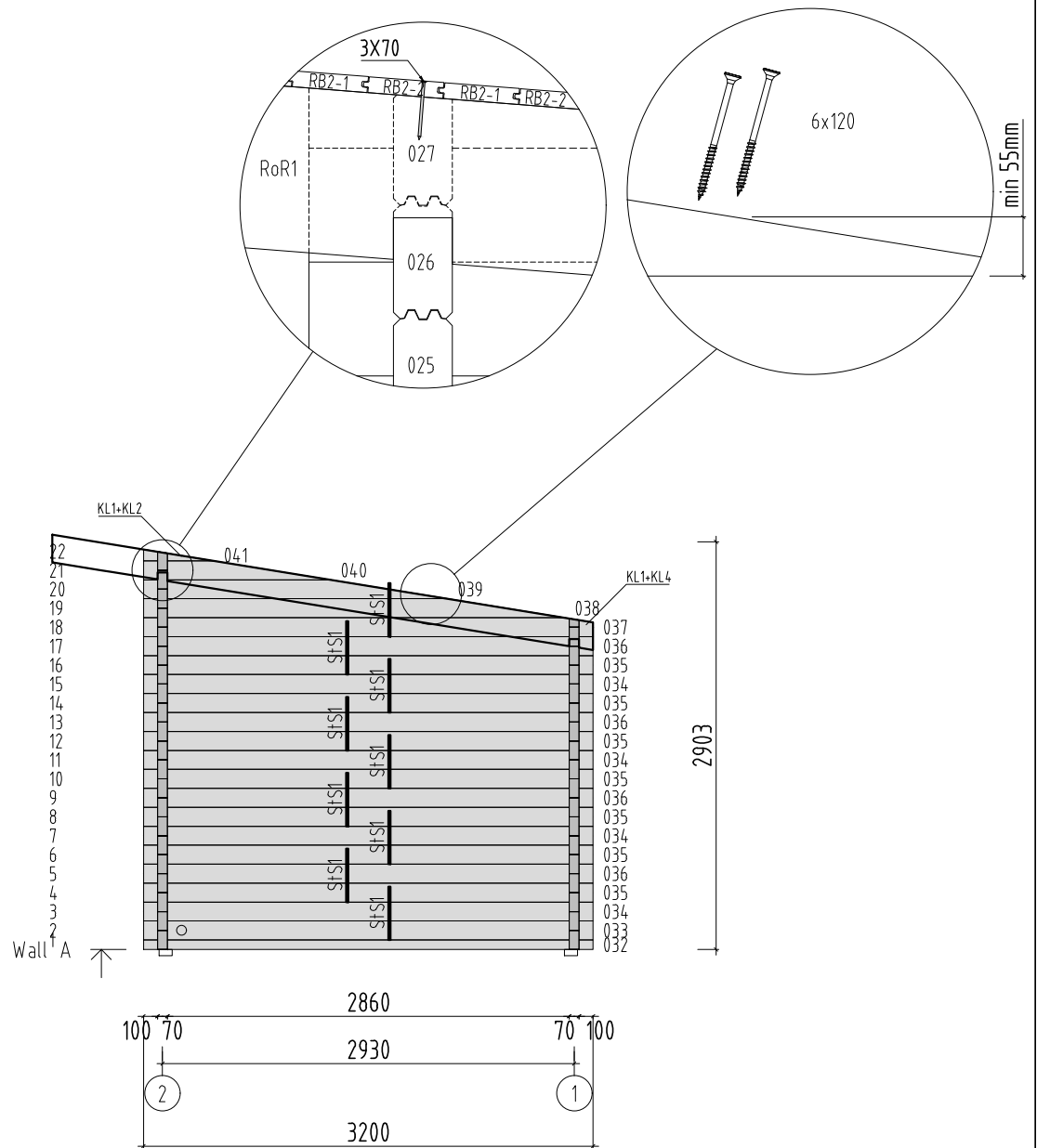
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EaE5-2	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		2	19x95	3010
EaE5-3	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo 		2	19x95	3440
FaB7-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia 		4	19x120	4000
FaB6-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia 		2	19x95	4000
Sis1-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		4	19x70	700
Sis1-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		6	19x70	1800
Sis1-3	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		12	19x70	2200
Sis2-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		6	19x95	1800
Sis2-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 		2	19x95	1850
WG1-1	Water gutter- Wasserleiste- Rejet d'eau- Protección de lluvia- Protezione dalla pioggia 		1	19x33	1850
Fim	-Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación		1	USE	
QKA85	Covering cap - Abdeckkappe - Couvercle - Copertura- Cubierta 		13	001; 015; 016; 033; 046; 055	
QULSI 40x45	Cylinder- Zylinderschloss- Serrure a mortaiser- Serratura a cilindro- Bombin- 40.45 		1	TU70-106P	
QLIU35 x92Hb-1	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIU35x92Hb-1 		1	TU70-106P	
QLIUY-1	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIUY-1 		1	U71-1P	
QVKA	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QVKA 		1	U71-1P	
QNA1 4x40Me	Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm 		100	FIB3-1	
QNA3 x70Zn	Nail- Nagel- Clou- Chiodo- Clavo- 3x70mm 		1300	FB3-x; RB2-x	
QKRPP3 _5x40Zn	Screw- Schraube- Vis- Vite- Tornillo- 3.5x40mm 		10	TU70-106P	
QKRPP4 _5x50Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm 		540	EaE; FaB; Sis TU70-106P	
QKRPP4 _5x70Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm 		44	032; 042; 044; 045 TU70-106P	
QKRPP 5x90Zn	Screw- Schraube- Vis- Vite- Tornillo- 5x90mm 		40	TPx+015 (016; ...)	
QKRPP6 x120Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x120mm 		90	ARx; 010; 011; 012; ...	
QKRPP 8x220 kZnTX	Screw- Schraube- Vis- Vite- Tornillo- 8x220mm 		38	RoR1+007 (006; 009; ...)	
KL1	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10 		16		2000
 Object name PM70-8432				Page 4/6	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-8432	Pcs	Profile (mm)	Length (mm)
KL2	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10 	3		899
KL3	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10 	5		883
KL4	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10 	3		413
KL5	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M10 	5		407
QMUk K10Zn	Nut- Schraubenmutter- Écrou- Dado- Tuerca- M10mm 	16		
QSE10 x30Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 10x30mm 	16		
QMUJ 10Zn	Extension nut- Verlängerungsmutter- Écrou rallonge- Dado di prolunga- Tuerca de extensión- JM10 	16		
QMUP L10Zn	Top nut- Schweissmutter mit Flansch- Ecrou a souder- Dado a saldare- Tuerca soldable- M10 	16		
A70-106	Window - Fenster - Fenetre - Finestra-Ventana 1550x2060 	2		
A70-107	Window - Fenster - Fenetre - Finestra-Ventana 1550x540 	1		
  Object name PM70-8432			Page	5/6

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM70-8432	Pcs	Profile (mm)	Length (mm)
TU70 -106P	Door - Tür - Porte - Porta-Puerta 1580x2100 Sis2-x (19x95x1850) x2 WG1-x (19x33x1850) x1 	1		
U71-1P	Door - Tür - Porte - Porta-Puerta 835x2023   735x1954mm	1		
 Object name PM70-8432		Page 6/6		



Object name PM70-8432	Drawing		WALL 2		Scale	1:50
					Paper	A4
Palmako Nähtuse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com		Customer	Log	70x135		
		Drawn by	350			
		Date	30.10.2025	File	Heidi	Page 8
				22.8.dwg		



Object name
PM70-8432

Drawing
WALL A

Scale
1:50
Paper
A4

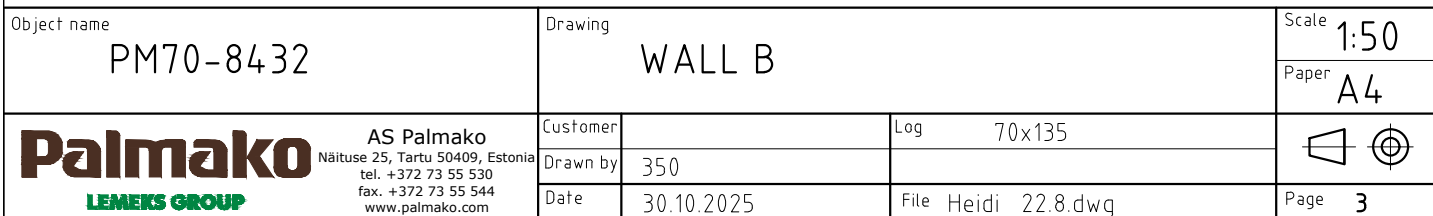
Palmako
LEMEKS GROUP

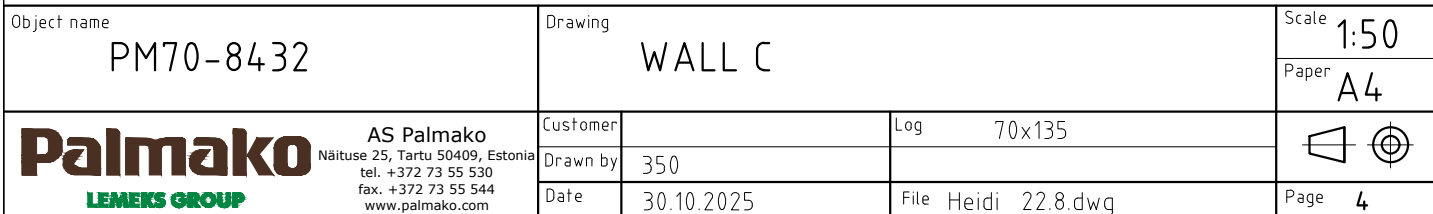
AS Palmako
Näituse 25, Tartu 50409, Estonia
tel. +372 73 55 530
fax. +372 73 55 544
www.palmako.com

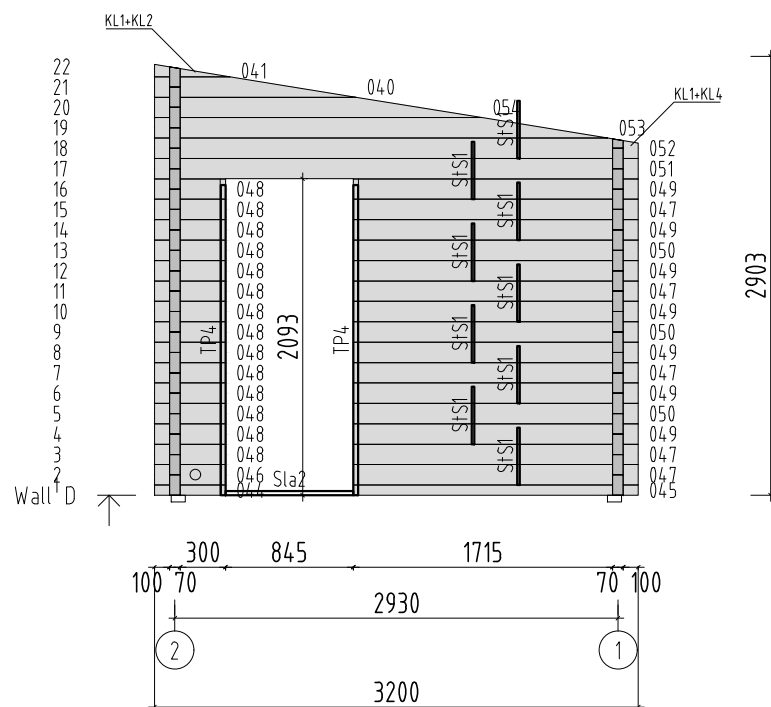
Customer		Log	70x135
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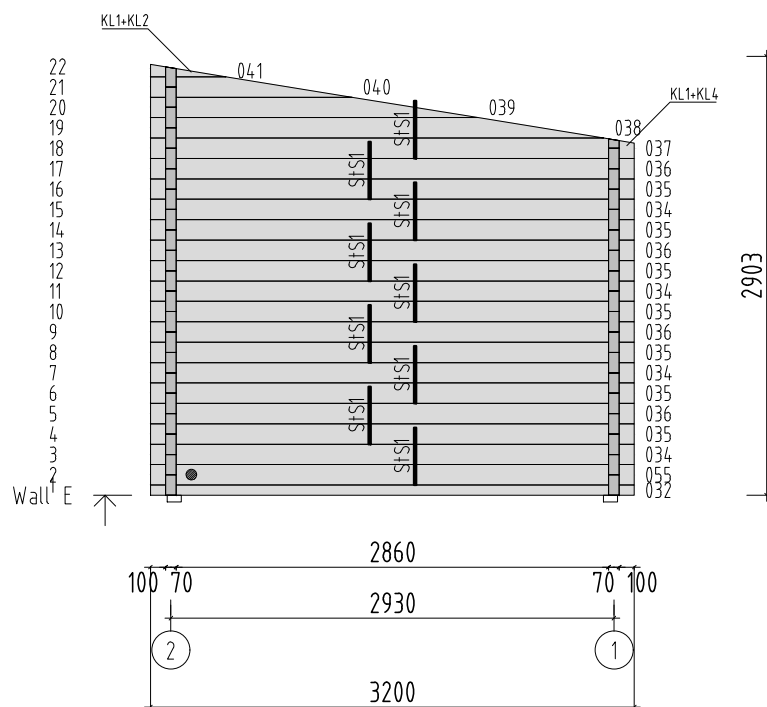
Page
2







Object name PM70-8432	Drawing WALL D	Scale 1:50	
		Paper A4	
Palmako LEMMEKS GROUP AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Customer	Log 70x135	
	Drawn by	350	
	Date	30.10.2025	
File Heidi 22.8.dwg		Page 5	



Object name
PM70-8432

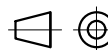
Drawing
WALL E

Scale 1:50
Paper A4

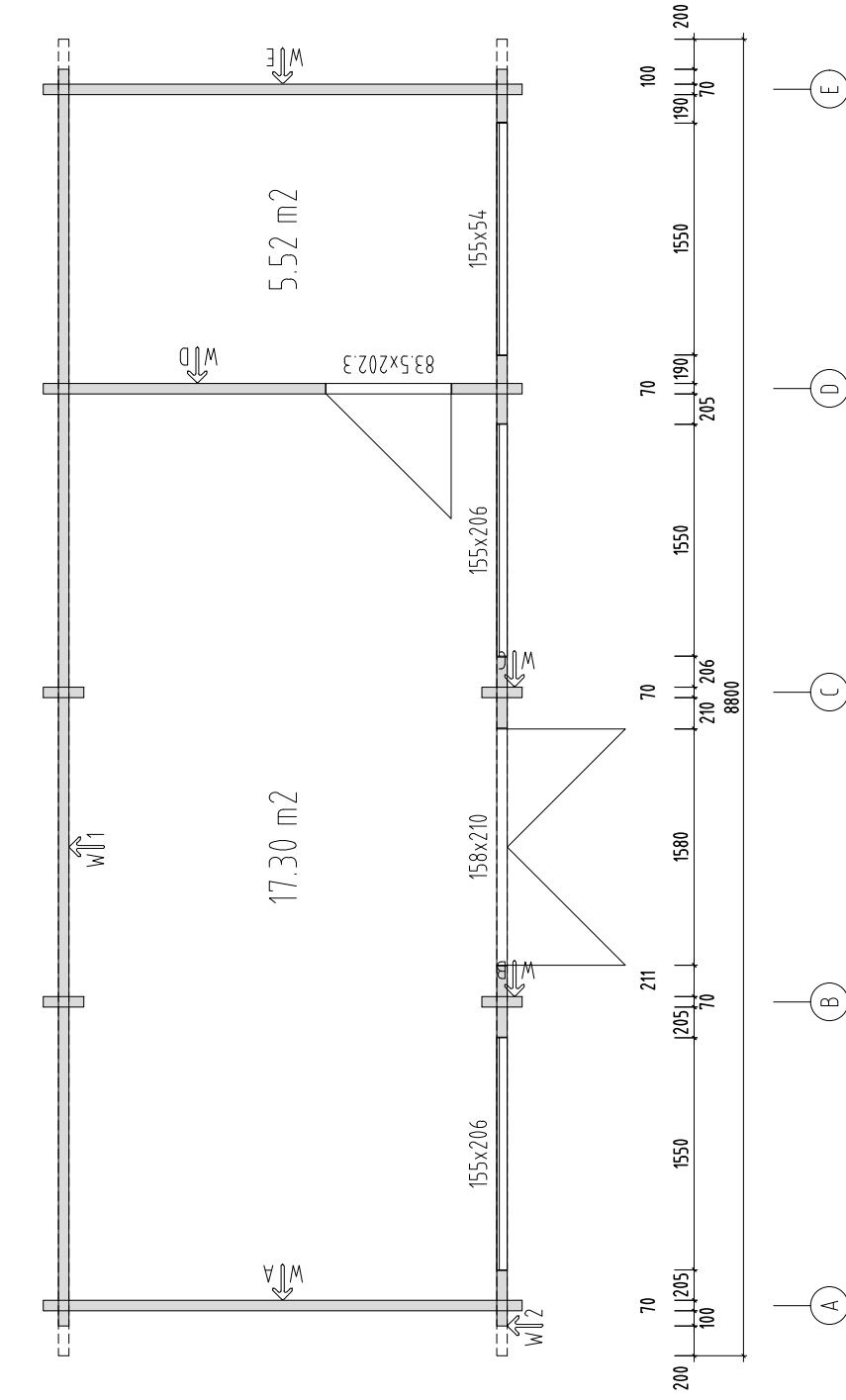
Palmako
LEMEKS GROUP

AS Palmako
Näituse 25, Tartu 50409, Estonia
tel. +372 73 55 530
fax. +372 73 55 544
www.palmako.com

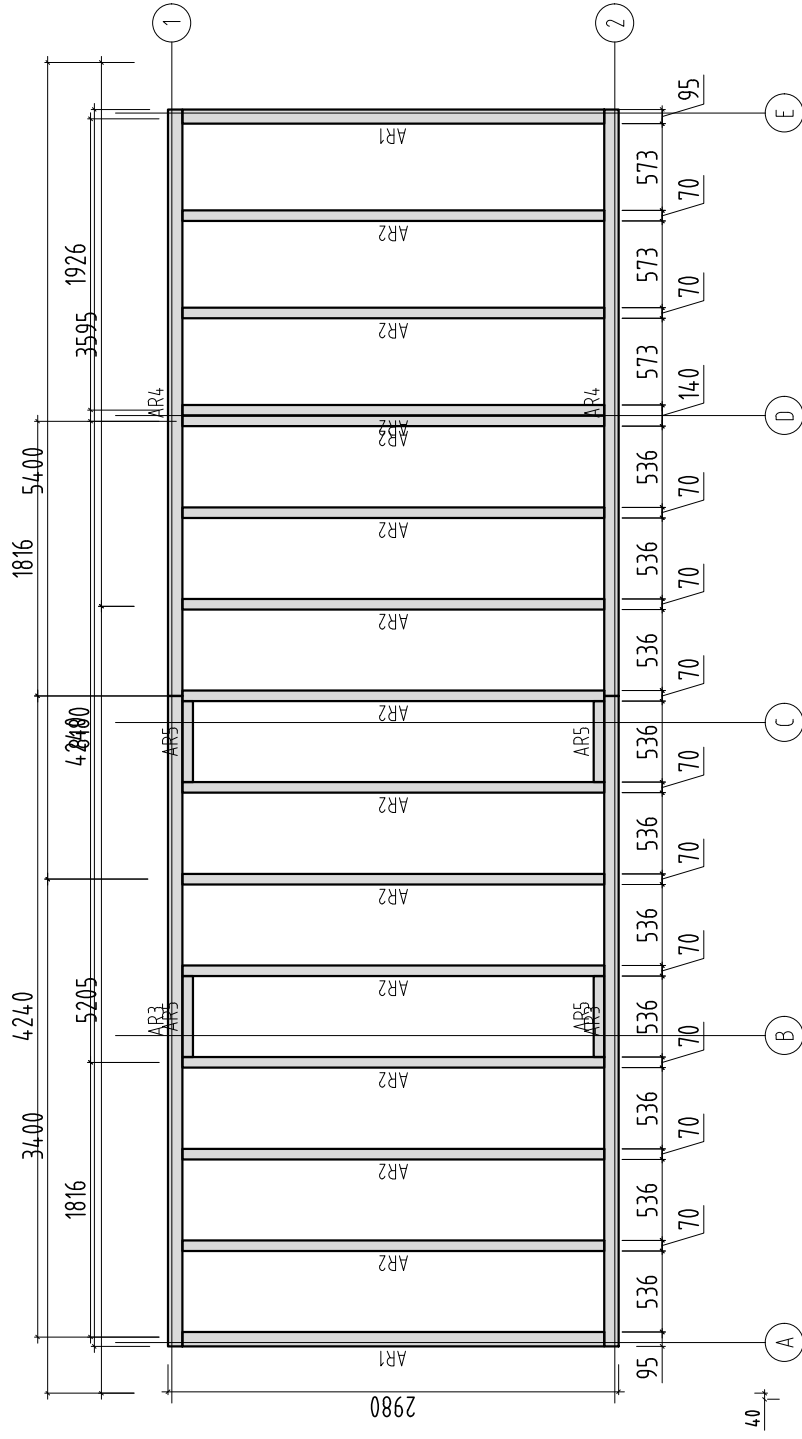
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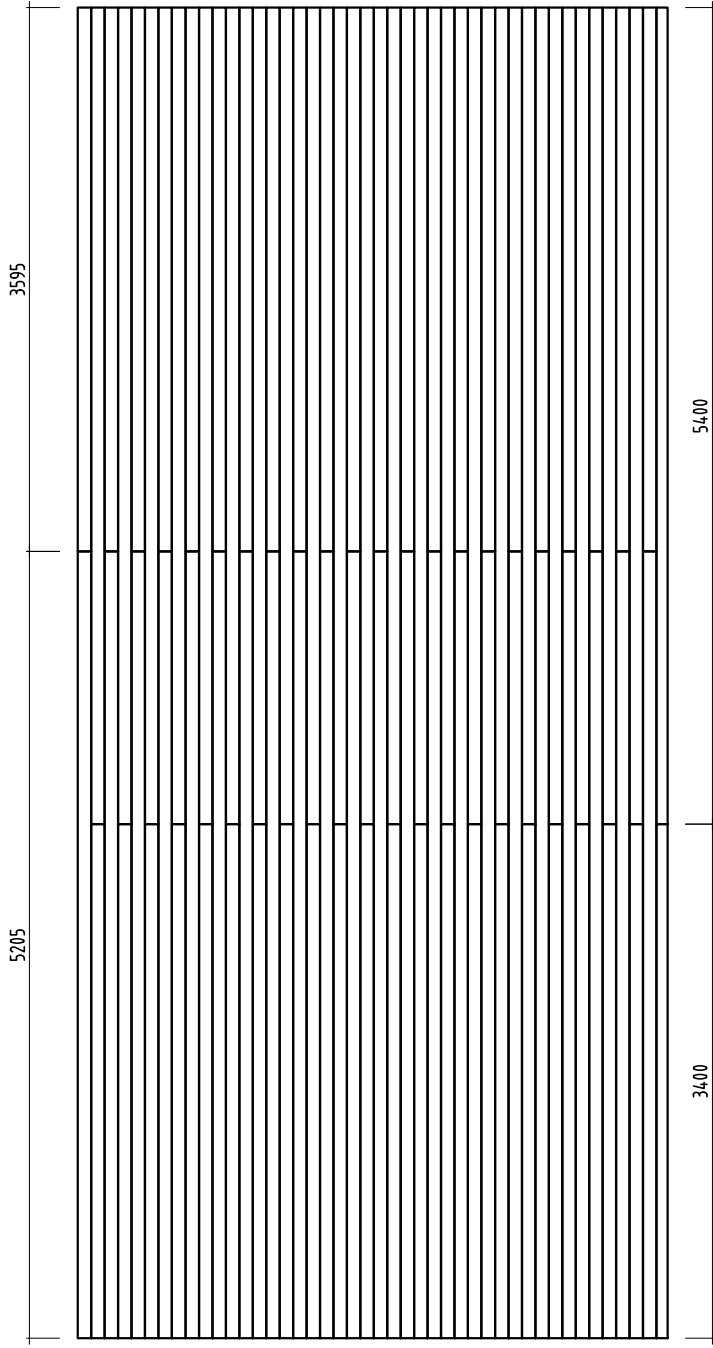
Page 6



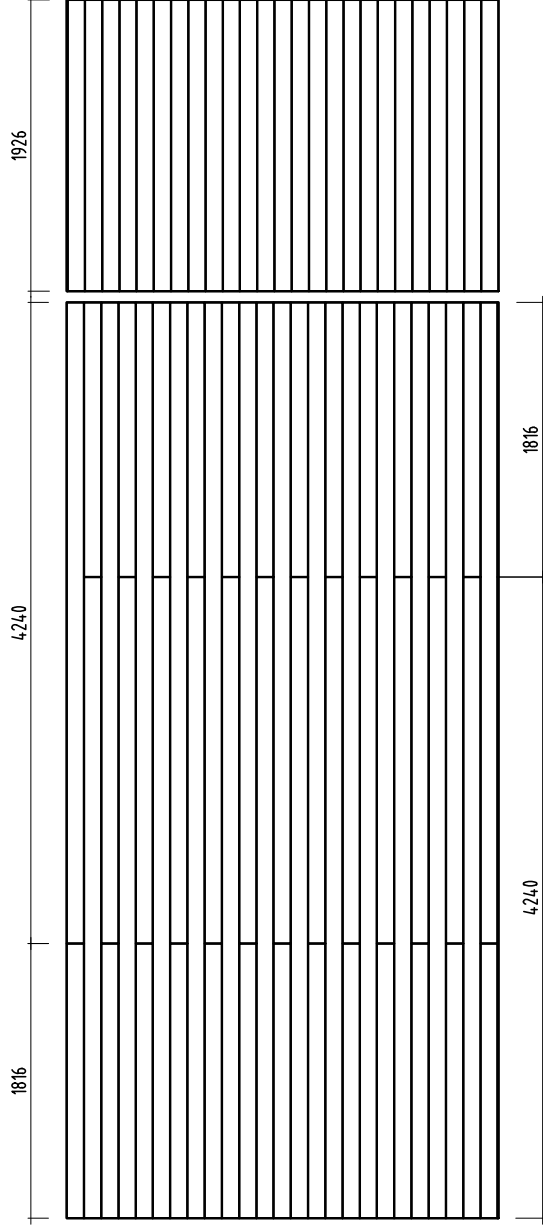
Object name PM70-8432	Drawing		Scale 1:50	
			Paper A4	
Palmako Naituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com LEHEKES GROUP	Customer	Log		
	Drawn by	350		
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			Heidi	22.8.dwg



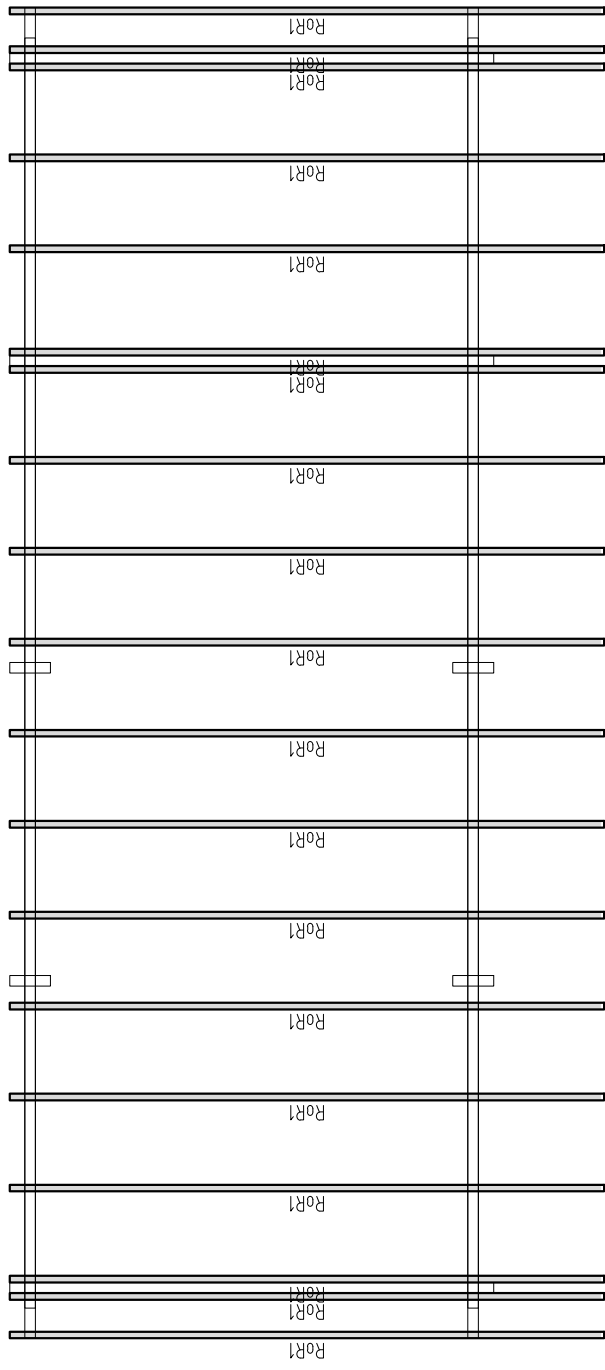
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Roof board- Dachbrett - Madrier du toit- Tavola
fetto- Tabla de fejado

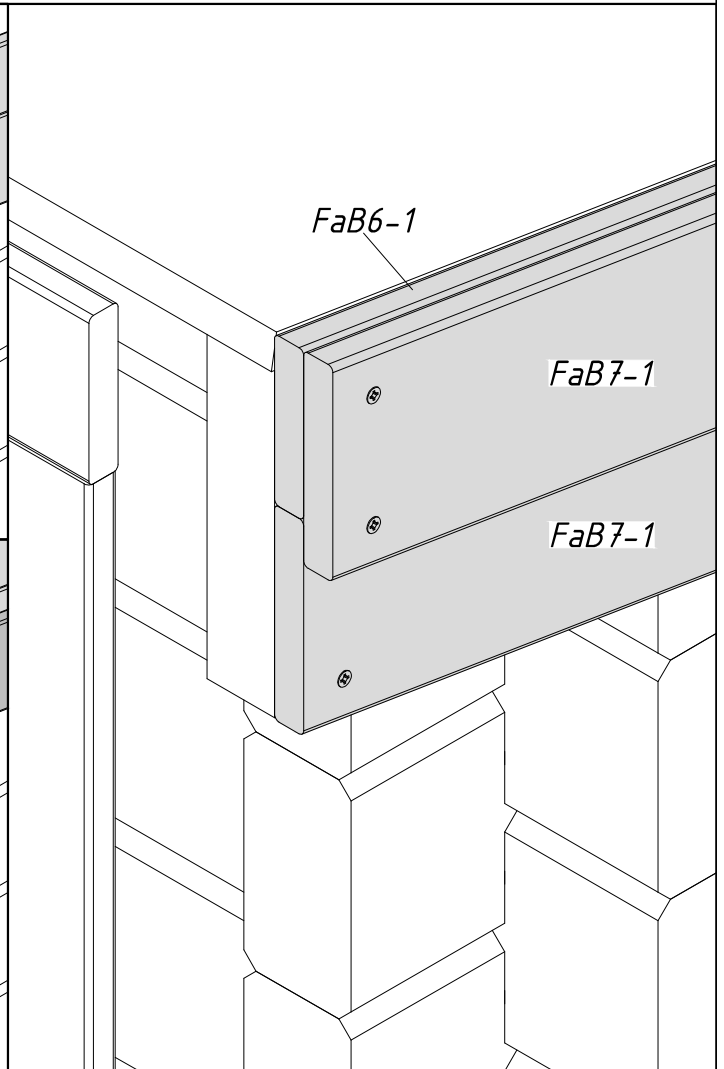
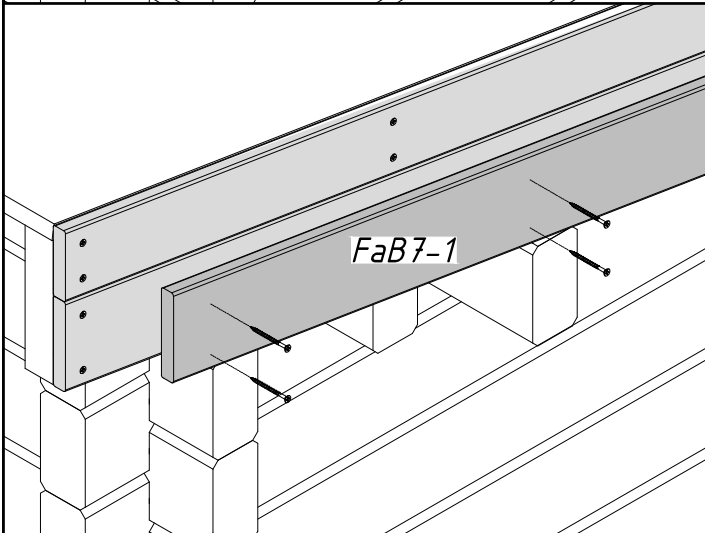
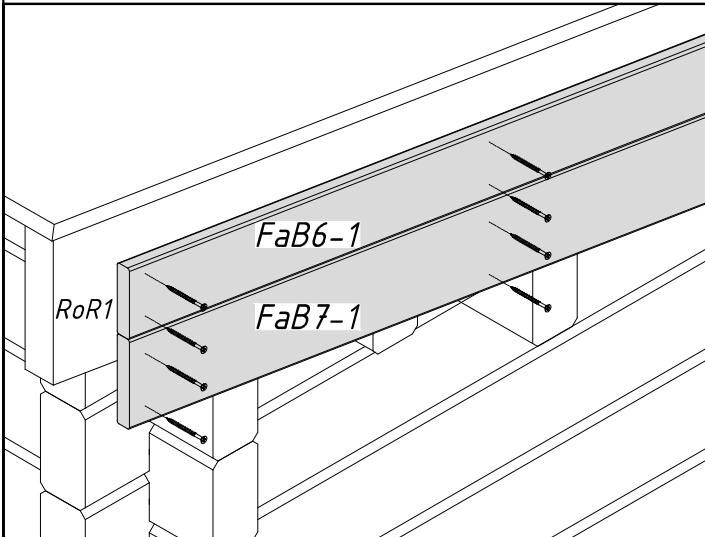
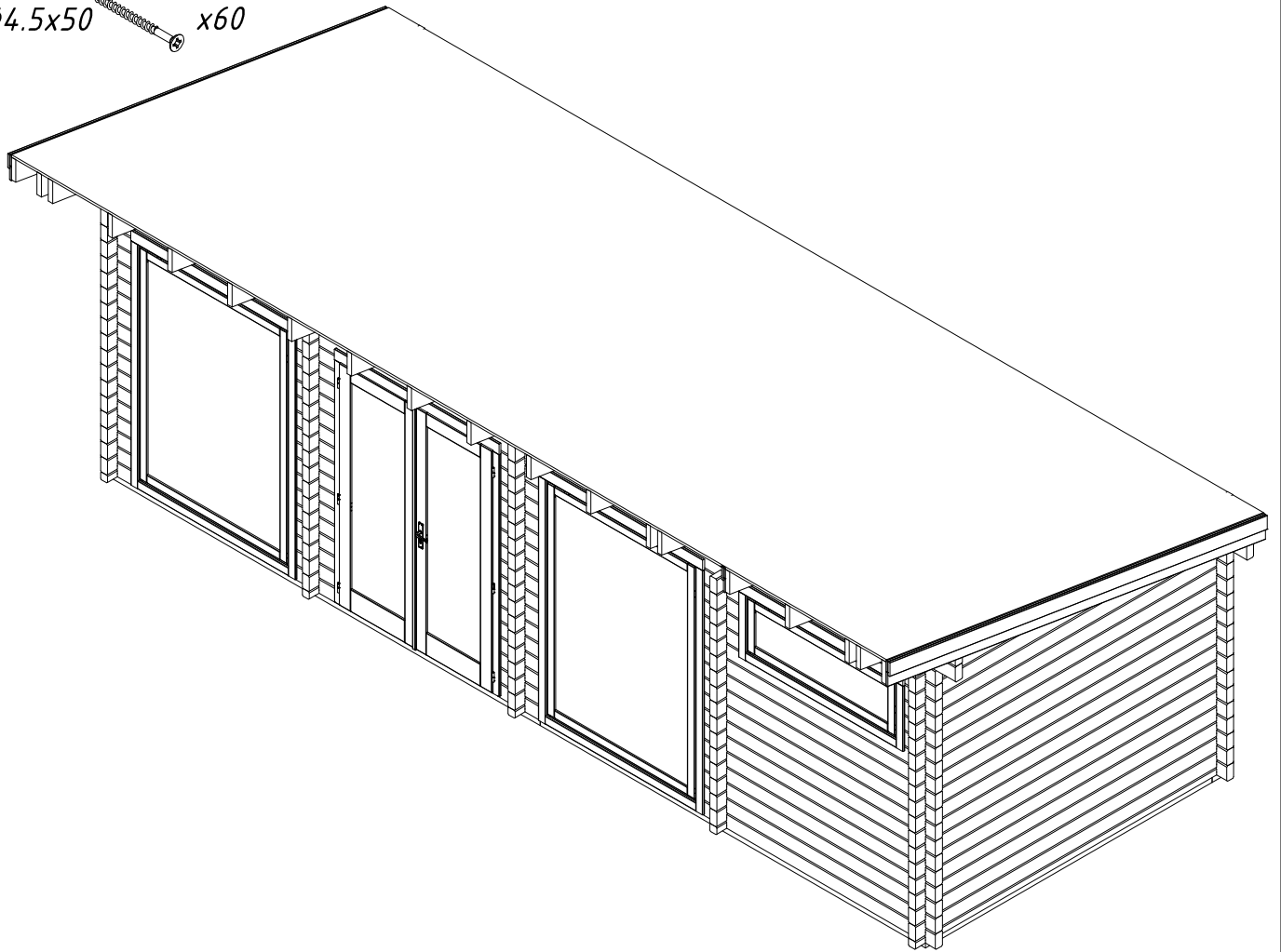


Floor board- Fussbodenbrett- Madrier du plancher -
Tavola pavimento- Tabla de suelo

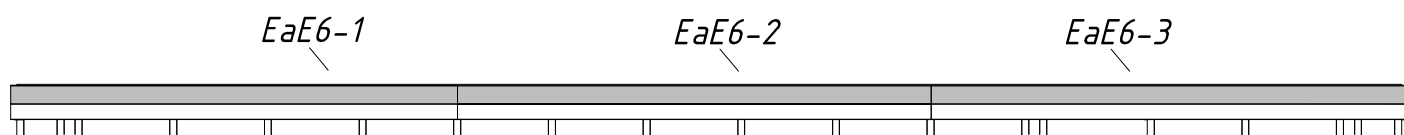
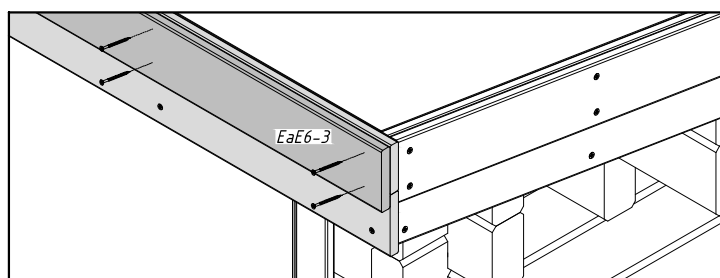
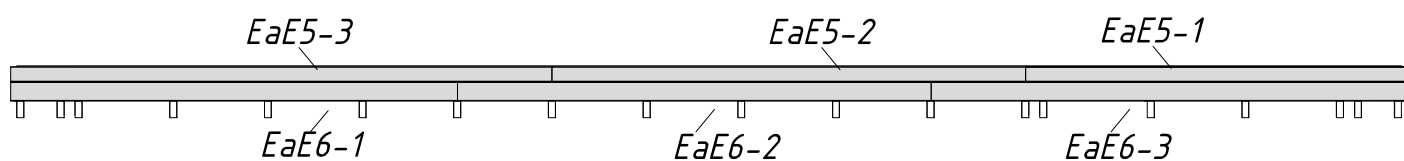
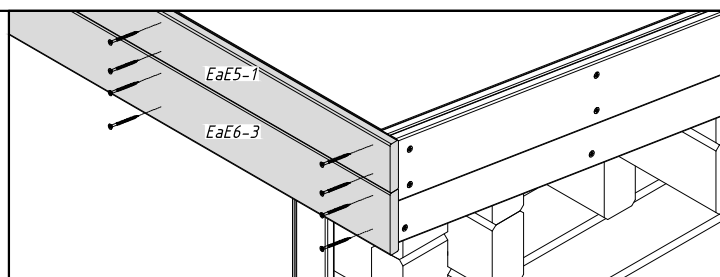
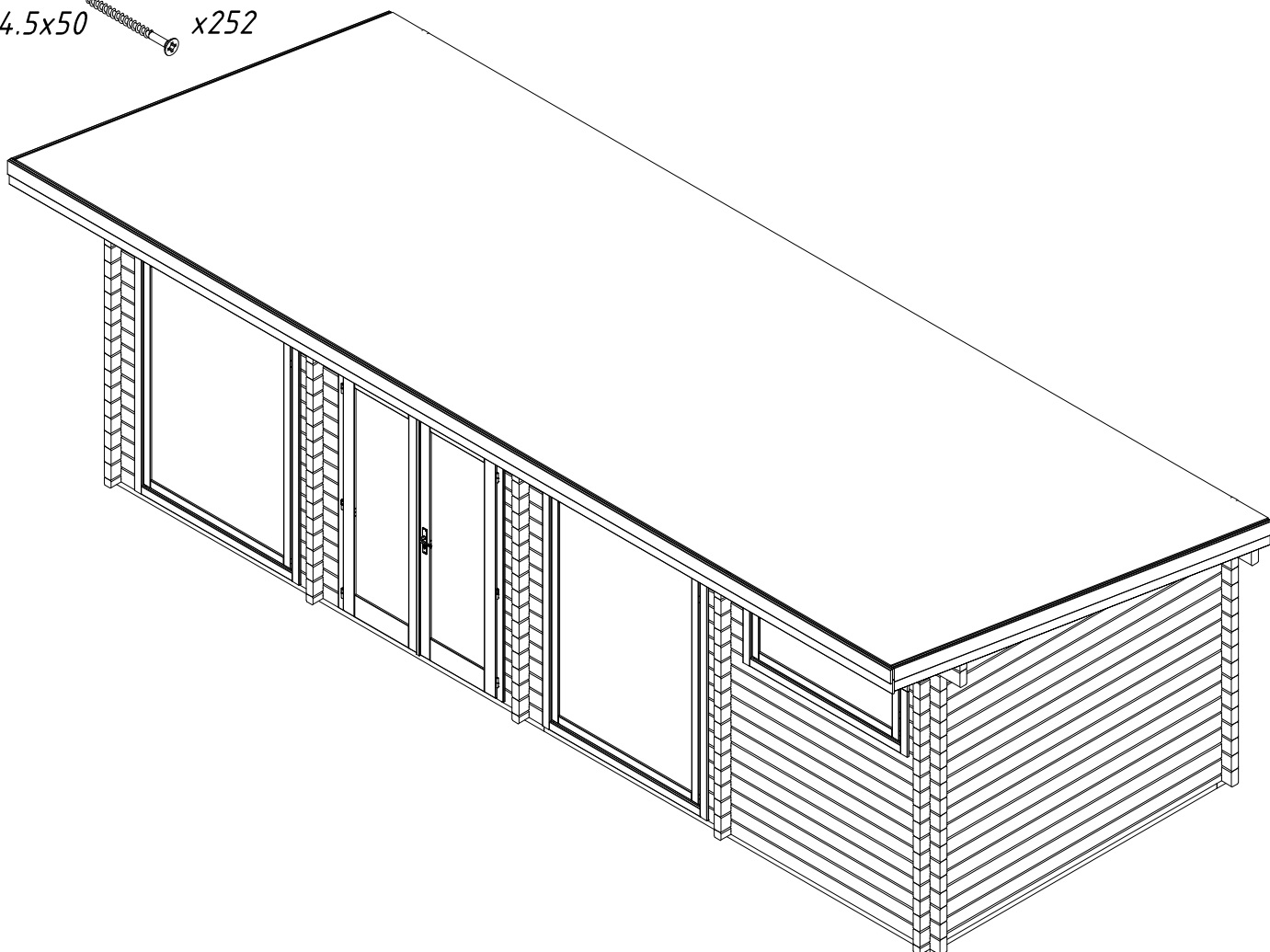


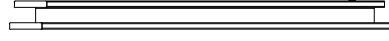
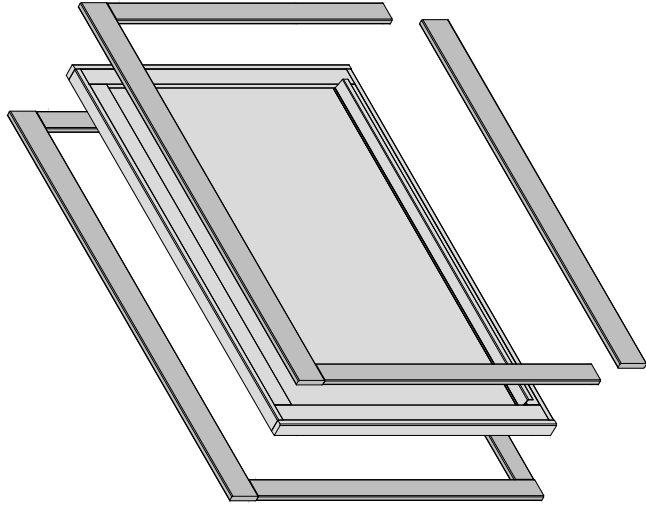
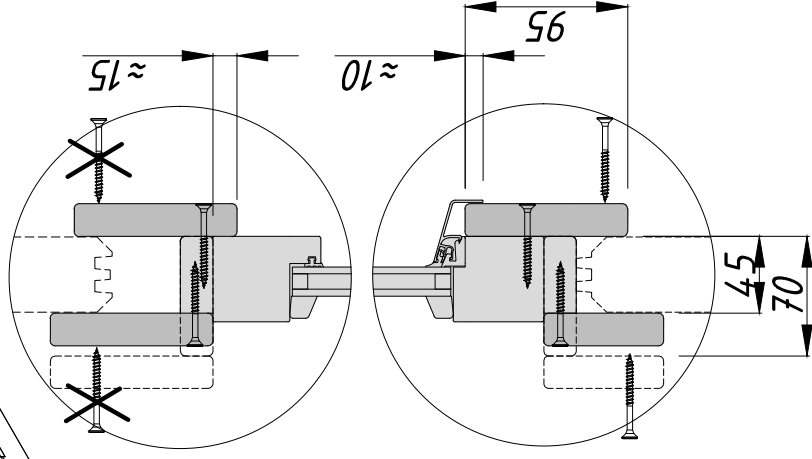
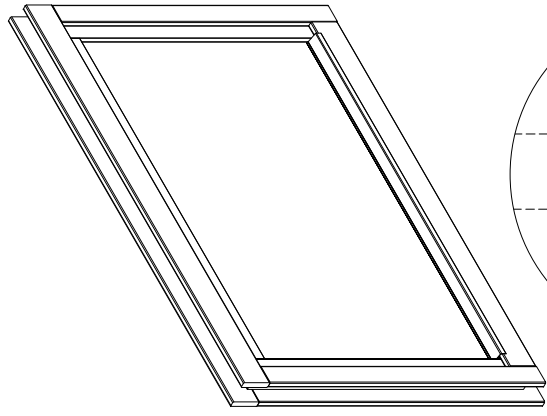
Rafter - Sparre - Chevron - Trave - Cabrio

Ø4.5x50 x60

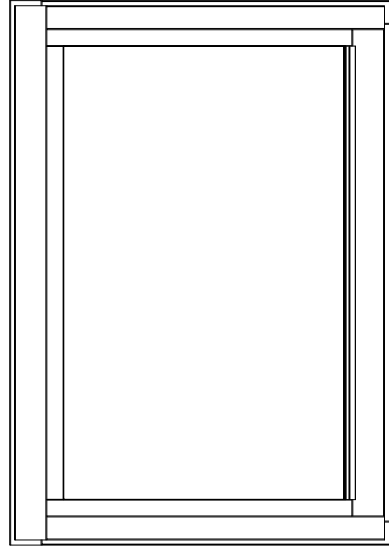


Ø4.5x50 x252





Sis1-x (19x70x) x2

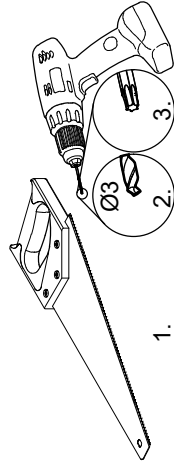
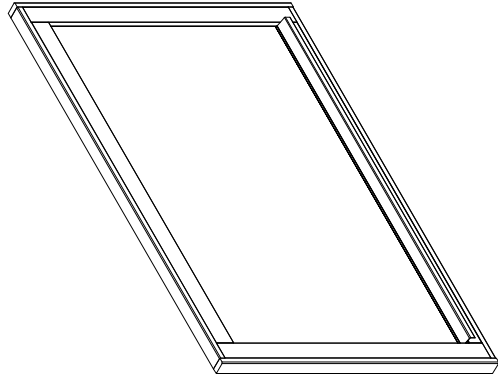


Sis1-x (19x70x) x2

Sis2-x (19x95x) x2

Sis2-x (19x95x) x1

Sis1-x (19x70x) x1



Ø4,5x50

